Technology Development Programme

Fusion Fuel Cycle 2025

Technology dashboards for review







Introductory notes

What is this document?

This is an intermediate document in the mapping process aiming at providing the technology dashboards to the participants for review.

The document contains the post processed data following the workshop for each technology covered.

What is expected from participants?

If you have the time and interest, please review the technologies of interest to you. Let us know if you feel the data needs to be modified (missing or incorrect information).

We are particularly interested in your feedback on:

- TRL
- Test facilities
- Entities involved (public and private)
- TDAs

A list of technologies is provided on page 3 to facilitate your navigation in the file. The description of the TRL scale is provided in Appendix for reference.

How to provide feedback?

Send an email to matthias.dremel or marc.simon on the domain f4e.europa.eu.

You may either annotate this file directly or list your comments in the body of the email.

What do I need to know about the dashboards?

What you receive here is a prototype. We are still working on the priority score and spider diagram so please do not pay too much attention to this yet.

We are also working on the importance graph (nice to have vs essential and resolved vs unresolved). The test facilities and actors listed must be based in the EU, UK or Switzerland. For test facilities, we have accepted to list those which are operated by companies based in the EU, UK and Switzerland even if they are outside those territories.

List of technologies

Fueling and storage

- Centrifugal acceleration for solid injection
- Diagnostic System for pellet injection
- Extruder
- Gas-gun acceleration mechanism for solid injection
- •Inertial Fusion Target Filling
- •Inertial Fusion Target Injection
- •Inertial Fusion Target Storage
- •Inertial Fusion Target tracking
- Modelling and Software Developments
- Pellet Cutter
- Pellet injectors for divertor cooling gas
- Pellet Punchers
- •Storage of hydrogen isotopes

Membranes and Packing

- Column packings
- Combined Electrolysis and Catalytic Exchange (CECE)
- Cryogenic distillation to separate D and T from plasma exhaust
- Electrolyser
- Equilibrators
- Cryogenic distillation for isotope separation
- •Liquid Phase Catalytic Exchange (LPCE)
- Membrane Absorption
- Packed Beds
- Pd-Ag Membranes
- Quantum sieving
- •Temperature/Pressure Swing Adsorption (TSA)
- Vapor Phase Catalytic Exchange (VPCE)
- Water distillation

Pumping

- Continuous Cryogenic Diffusion Pump / Snail Pump
- Cryogenic Adsorption pumps
- Cryogenic turbo molecular pumps
- Cryogenic Viscous Compressor (CVC)
- Liquid Ring pumps
- Liquid metal diffusion pump
- Metal bellow pumps
- Metal foil pump
- Non-Evaporable Getter (NEG) pumps
- Turbo molecular pumps
- Oil diffusion pumps with tritium compatible oils
- Piston pumps
- Proton conductor pump
- Root pumps
- Screw pumps
- Scroll pumps
- Temperature Staged cryogenic condensation and adsorption pumps

Tritium Management

- Coating technologies for permeation barriers
- Cryogenic Temperature Sensor
- Instruments to measure hydrogen isotope concentrations
- Magnetic Sector Leak Detector (MSLD)
- Material characterisation for permeation
- Material development for permeation
- Non-destructive Tritium detection in solids
- Wearable tritium detector
- Process simulation benchmarking
- Tritium accountancy
- Tritium detectors for gas
- Tritium detectors for water

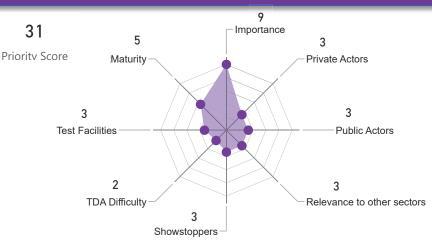
FUELING AND STORAGE

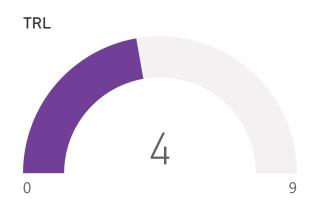
- · Centrifugal acceleration for solid injection
- Diagnostic System for pellet injection
- Extruder
- Gas-gun acceleration mechanism for solid injection
- · Inertial Fusion Target Filling
- Inertial Fusion Target Injection
- Inertial Fusion Target Storage
- Inertial Fusion Target tracking
- Modelling and Software Developments
- Pellet Cutter
- · Pellet injectors for divertor cooling gas
- Pellet Punchers
- Storage of hydrogen isotopes

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Fuelling and storage

Centrifugal acceleration for solid injection









Interface with the pellet source

Tritium application/compatibility

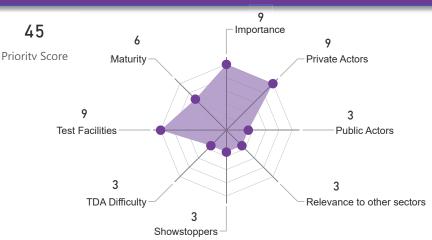
Tech Characteristic	cs
: Facility	European Entities Involved

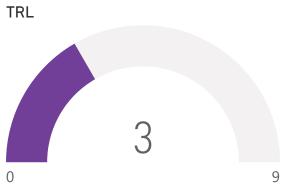
Existing Test Facilities Additional Test Facility		European Entities Involved		
· ·	Needed	Public	Private	
IPP DIPAK-PET (KIT under construction) UNITY 2 (Under construction)	Test reliability and repeatability Demonstrate integrability with continuous extruder	IPP (Garching) KIT (Karlsruhe) HUN-REN (Budapest)	Sener (Spain) Kyoto Fusioneering (Germany)	

	TDA Information		
TDA Name	Characteristics	Priority	Funded
Build prototype centrifugal accelerator for test facility	>80%, 6 months to 2 years, >1M	High	Partially
Develop test facility for HD testing of pellet acceleration	>80%, >2 years, >1M	High	No
Improve the long term reliability of the main bearing	>80%, 6 months to 2 years, <250k	Medium	No

Fuelling and storage

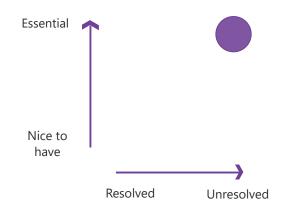
Diagnostic System for pellet injection











Showstoppers list

Line of sight in the case of optical diagnostic Reliability under radiated environment

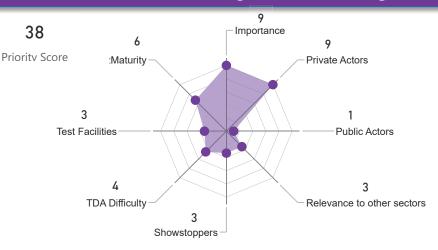
Tech Characteristics European Entities Involved Existing Test Facilities Additional Test Facility Needed **Public** Private DIPAK-PET (KIT Functional test on real pellets Hun-REN (Budapest) under construction) IPP (Garching)

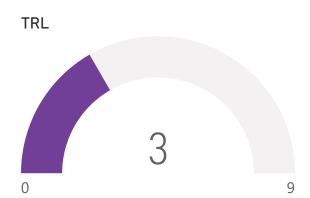
TDA Information			
TDA Name	Characteristics	Priority	Funded
Define technologies to detect if pellets entered the highly confined plasma	>80%, <6 months, <250k	Medium	No
Optical diagnostic to measure successful arrival of pellets into the vessel	<40%, >2 years, >1M	Medium	No

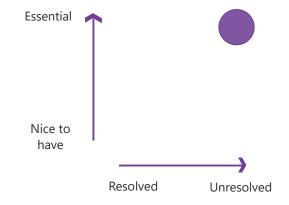
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Fuelling and storage









Other Applications		
Laser Targets,		
Neutron Spallation Sources		

Alternatives

Maybe cryogenic liquid injection

Showstoppers list
Reliability with tritium application

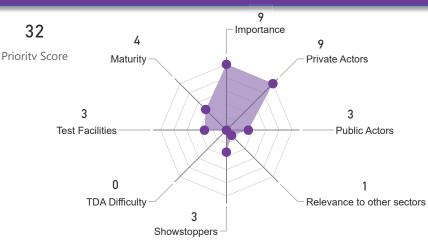
Tech Characteristics European Entities Involved Additional Test Facility **Existing Test Facilities** Needed **Public** Private **HUN-REN** (Budapest) D-T validation IPP CEA France (Grenoble) Ciemat KIT (Karlsruhe) **HUN-REN** IPP (Garching) CEA Unity 2 (Canada) IPP

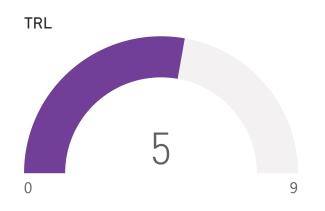
	TDA Information		
TDA Name	Characteristics	Priority	Funded
Design, build and test prototype pellet extruder	40 to 80%, 6 months to 2 years, 250k to 1M	High	Partially
Obtain mechanical properties of H isotopes ice	<40%, 6 months to 2 years, >1M	High	No

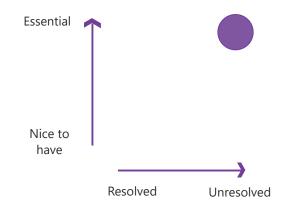
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Fuelling and storage

Gas-gun
acceleration
mechanism for
solid injection







Other Applications

Military Propulsion technologies

Alternatives

Centrifugal Accelerators, Mechanical Puncher.

Showstoppers list

Gas load can be a strong burden on the fuel cycle Damage to pellets Tritium compatibility

Tech Characteristics

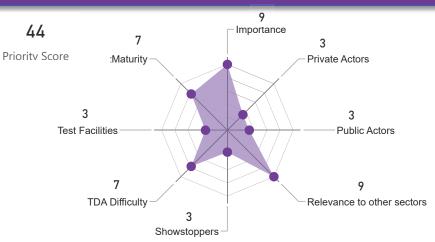
Existing Test Facilities Additional Needed	Additional Test Facility	European Entities Involved	
	,	Public Private	
DIPAK-PET (KIT	Functional test	KIT (Karlsuhe)	
under construction)		CIEMAT (Madrid)	
UNITY 2 (Canada		IPP (Garching)	
under construction)		CEA (Grenoble)	

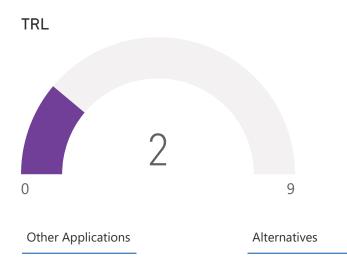
TDA Name	Characteristics	Priority	Funded
Build tritium compatible prototype and develop test facility	>80%, >2 years, >1M	Low	Partially

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Fuelling and storage









Tech Characteristics				
Existing Test Facilities	Additional Test Facility	European En	tities Involved	
J	Needed	Public	Private	
CEA (Bordeaux and Dijon) IFE Targetry Hub (Darmstad under development)	Demonstrate feasibility of fast and repetitive filling	CEA (Bordeaux Dijon) Fraunhofer IAF (Darmstadt)	Focused Energy (Germany)	

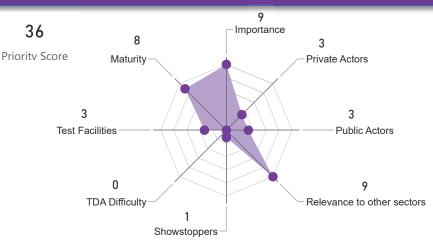
	TDA Informati	on	
TDA Name	Characteristics	Priority	Funded
Process definition (capillary vs permeation)	<40%, 6 months to 2 years, <250k	High	Partially

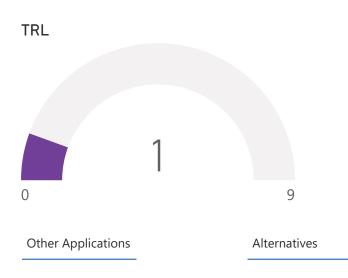
36

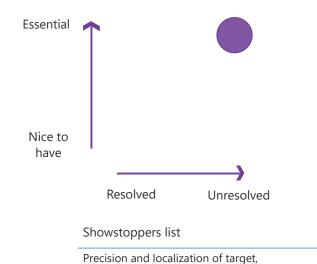
Fuelling and storage

Inertial Fusion Target Injection

ELI (Prague)







High repetition rate, Shape precision and durability of the pellets, Synchronization between driver and pellet injector

Tech Characteristics European Entities Involved Existing Test Facilities Additional Test Facility Needed **Public** Private CEA (Grenoble) Repeatability, precision and CEA (Grenoble) Focused Energy (Germany)

ion

ELI (Prague)

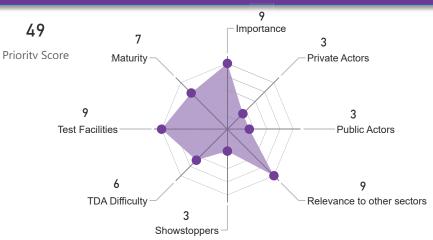
		A Inte	ormati
TDA Name	Characteristics	Priority	Funded
Build and test a prototype injector	>80%, >2 years, >1M	High	No

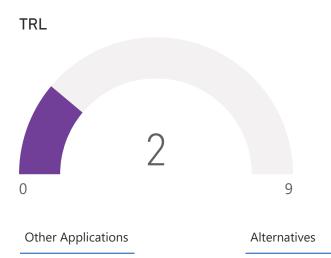
localization of the pellet.

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Fuelling and storage









	Tech Chara	cteristics
Existing Test Facilities	Additional Test Facility Needed	P
	Validate storage and handling functionality	C

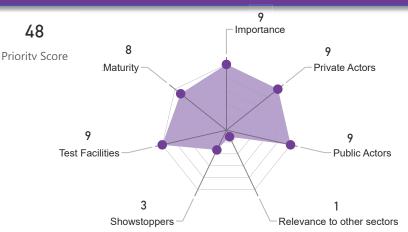
Ш	CS		
	Ει	uropean Entities Involved	
	Public	Private	
	CEA (France)	Focused Energy (Germany)	

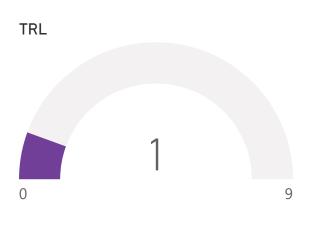
TDA Inform	nation			
TDA Name	Characteristics	Priority	Funded	
Define specification as well as possible storage and handling technologies	>80%, <6 months, <250k	Medium	No	

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Fuelling and storage

Inertial Fusion Target tracking





Needed



Military/defense Metrology

Other Applications

Existing Test Facilities

Tech Characteristics

Additional Test Facility

European Entities Involved

Public Private

TDA Information

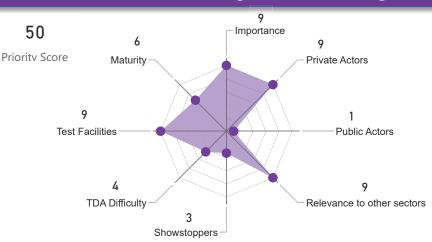
Alternatives

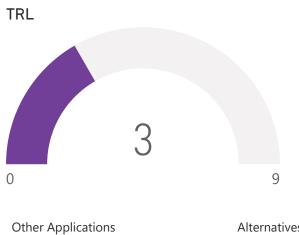
TDA Name | Characteristics | Priority | Funded

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Fuelling and storage

Modelling and Software Developments







Alternatives

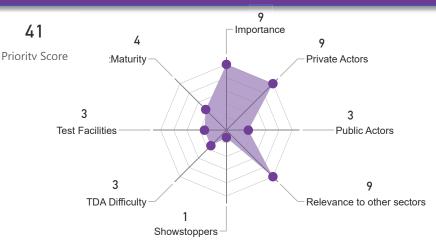
Validation of codes Unknown properties of HDT ice

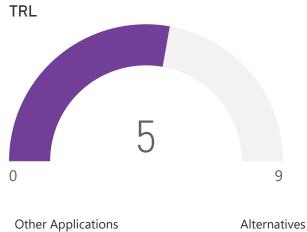
Tech Characteristics					
Existing Test Facilities Additional Test Facility		European	Entities Involved		
	Needed	Public	Private		
		CEA (Cadarache & Gre	enoble),		
		HUN-REN (Budapest),			
		IPP (Garching),			
		KIT (Karlsruhe),			
		ENEA (Frascati)			

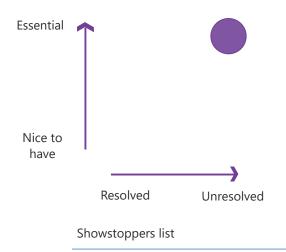
TDA Information				
TDA Name	Characteristics	Priority	Funded	
Mechanical model for behaviour of the pellets in the guide tube	>80%, <6 months, <250k	Medium	No	
Mechanical model for pellet behaviour during acceleration	>80%, <6 months, <250k	Medium	No	
Modelling of heating of targets through gas friction during inertial fusion injection	>80%, 6 months to 2 years, <250k	High	No	
Modelling of the centrifugal acceleration process	>80%, <6 months, <250k	Medium	No	
Process and thermal model of the extrusion process	>80%, <6 months, <250k	High	No	
Test facility to characterize the mechanical properties of the various species of pellets	40 to 80%, >2 years, >1M	High	No	

Fuelling and storage









Alternatives

Reliability for tritium application, Unknown properties of DT/T ice.

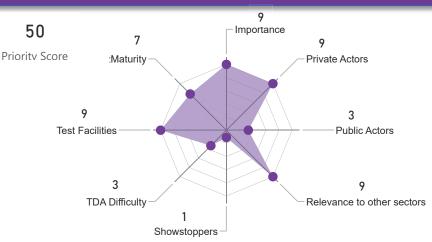
Tech Characteristics European Entities Involved Additional Test Facility **Existing Test Facilities** Needed **Public** Private **HU-REN** (Budapest) Test the reliability of the IPP (Garching) DIPAK-PET (KIT technology with Tritium Ciemat (Madrid) under construction) **HUN-REN** (Budapest) CEA (Grenoble) KIT (Karlsruhe)

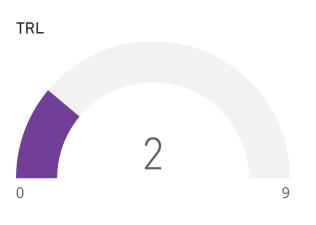
TDA Information			
TDA Name	Characteristics	Priority	Funded
Build prototype and test it in a cryogenic and vacuum environment (+ Tritium as second step)	40 to 80%, 6 months to 2 years, 250k to 1M	High	No

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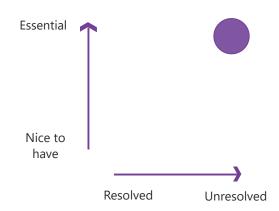
Fuelling and storage

Pellet injectors for divertor cooling gas









Showstoppers list

Contamination,
Access to the divertor,
Better understanding of divertor physics to qualify need

Tech Characteristics

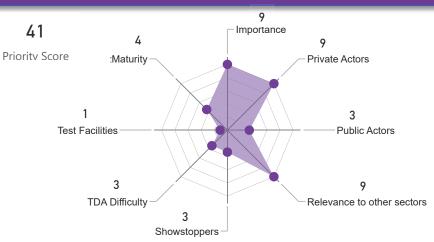
Existing Test Facilities	Additional Test Facility	European Entities Involved
	Needed	Public Private
DTT (no tritium)	Access to magnetic confinement machine to test the function	KIT

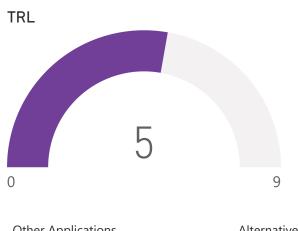
TDA Name	Characteristics	Priority	Funded
Comparative study pellet injection vs gas injection for divertor detachment control	>80%, <6 months, <250k	Medium	No

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Fuelling and storage

Pellet Punchers







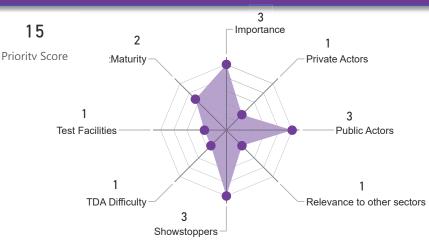
Other Applications		Alternatives
		Gas gun

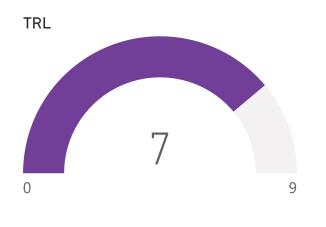
Tech Characteristics					
Existing Test Facilities	Additional Test Facility	Eu	ropean Entities Involved		
J	Needed	Public	Private		
HUN-REN (Budapest)		Hun-REN (Bud	' '		

	TDA Information		
TDA Name	Characteristics	Priority	Funded
Develop a vacuum-compatible electromagnetic actuato	or 40 to 80%, 6 months to 2 years, 250k to 1M	Medium	No

Fuelling and storage

Storage of hydrogen isotopes







Orano

Bulk H storage, Hydrogen generation

Other Applications

Alternatives

Nuclear licensing (for depleted Uranium)

Tech Characteristics European Entities Involved Existing Test Facilities Additional Test Facility Needed Public Private TLK (Karlsruhe), Monteiro, H3aT (Culham Alsymex, under construction) Kyoto Fusioneering, Unity 2 (Canada SAES, under construction) Urenco,

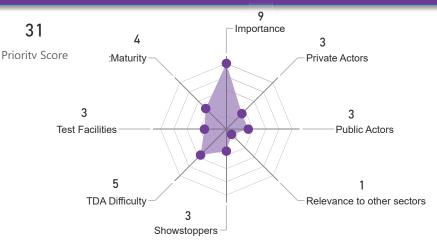
T.	DA Information			
TDA Name	Characteristics	Priority	Funded	
Design, build and test prototype 7rCo transport container	>80%, 6 months to 2 years, 250k to 1M	High	No	

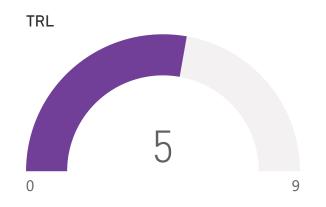
MEMBRANES AND PACKING

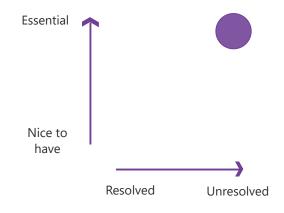
- Column packings
- Combined Electrolysis and Catalytic Exchange (CECE)
- Cryogenic distillation to separate D and T from plasma exhaust
- Electrolyser
- Equilibrators
- Cryogenic distillation for isotope separation
- Liquid Phase Catalytic Exchange (LPCE)
- Membrane Absorption
- · Packed Beds
- Pd-Ag Membranes
- Quantum sieving
- Temperature/Pressure Swing Adsorption (TSA)
- Vapor Phase Catalytic Exchange (VPCE)
- Water distillation

Membranes and packing









Other Applications
Gas separation
Fission
Water Purification
Petrochemical

Alternatives
Trays

Showstoppers list

Tritium Compatibility

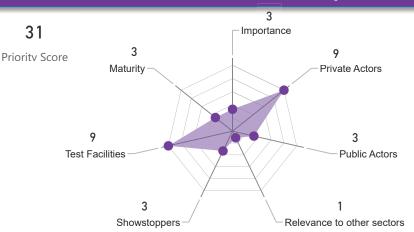
Tech Characteristics					
Existing Test Facilities Additional Test Facility		Europe	European Entities Involved		
	Needed	Public	Private		
ICSI (Romania) KIT(Karlsruhe)	Characterise packing performance, Upscale testing	ICSI (Valcea) KIT/TLK (Germany) ENEA (Frascati)	Sulzer Chemtech (Switzerland), Montz (Germany).		

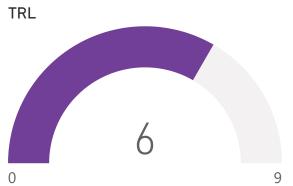
TDA Information			
TDA Name	Characteristics	Priority	Funded
Multifunctional Water Distillation test facility	40 to 80%, 6 months to 2 years, 250k to 1M	High	No
Upscale Testing	<40%, >2 years, >1M	Medium	No
Wet Scrubber Optimization	40 to 80%, <6 months, <250k	Medium	No

31

Membranes and packing

Combined Electrolysis and Catalytic Exchange (CECE)









Complexity of operation

Lifetime

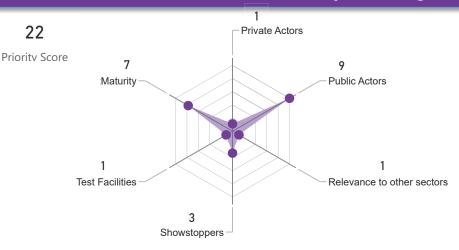
Tech Characteristics European Entities Involved Existing Test Facilities Additional Test Facility Needed **Public** Private KIT (Karlsruhe) ENEA (Frascati) KIT (Karlsruhe)

TDA Name | Characteristics Priority

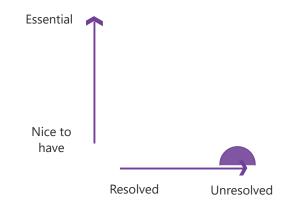
22

Membranes and packing

Cryogenic distillation to separate D and T from plasma exhaust



TRL 9



Other Applications

Gas separation/purification medical industry chemical and steel manufacturing electronics

Alternatives

Cryo Pumps, Snail Pumps, Membranes, Wet Scrubbers

Showstoppers list

Residence time Small difference of evaporation temperatures Development effort compared to other technologies Uncertainty over suitability for function

Absolut System (Grenoble),

Polaris (Misinto)

Tech Characteristics

Existing Test Facilities	Additional Test Facility		European Entities Involved		
	Needed	Public	Private		
			Air Liquide (Grenoble), Linde (Pfungen), Research Instruments (Koln),		

TDA Information

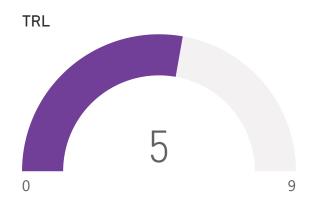
TDA Name | Characteristics Funded Priority

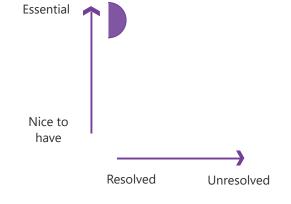
22

Membranes and packing



Importance 4 3 Priority Score :Maturity Private Actors 3 3 **Test Facilities** Public Actors 2 1 TDA Difficulty Relevance to other sectors 3 Showstoppers





Other Applications Fission

Hydrogen

Water distillation plus LPCE

Alternatives

Showstoppers list

High energy consumption Lifetime Tritium compatibility

Tech Characteristics

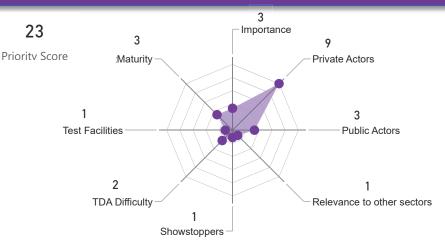
Today dilatateristics				
Existing Test Facilities	Additional Test Facility European Entities In		opean Entities Involved	
	Needed	Public	Private	
ICSI (Valcea) H3AT (Culham under construction) KIT (Karlsruhe) Unity 2 (Canada under construction)	Tritium long term operation Roe collection and exchange	ICSI (Valcea) UKAEA (Culham) KIT (Karlsruhe)	Kyoto Fusioneering (Karlsurhe) Kraftanlagen (Heidelberg) Veolia Water Technologies	

TDA Name	Characteristics	Priority	Funded
Test electrolyzer materials with tritium to improve lifetime and reliability.	40 to 80%, >2 years, >1M	Medium	No

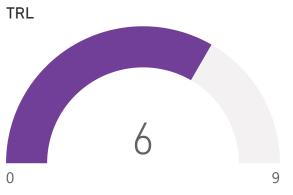
23

Membranes and packing

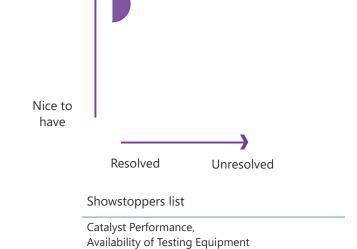




Essential





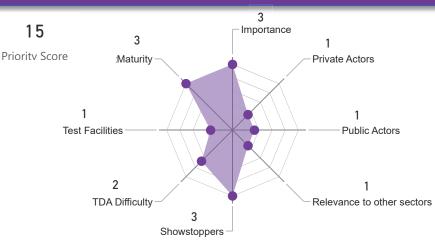


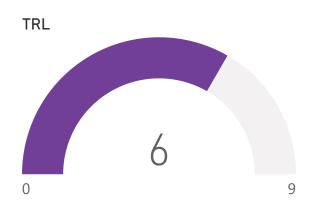
Tech Characteristics				
Existing Test Facilities Additional Test Facility			European Entities Involved	
	Needed	_	Public	Private
		-	KIT (Karlsruh	ne)
			ICSI (Valcea)	

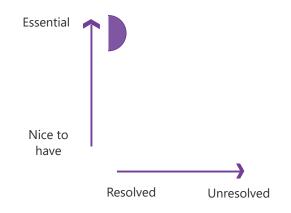
TD	A Information			
TDA Name	Characteristics	Priority	Funded	
R&D and testing of new catalyst solutions for equilibrators	40 to 80%, 6 months to 2 years, <250k	Medium	No	

Membranes and packing

Cryogenic distillation for isotope separation







Fission Gas separation Medical industry Chemical and steel manufacturing Electronics.

Other Applications

TSA PSA Membranes Showstoppers list

Large Inventory
Energy consumption

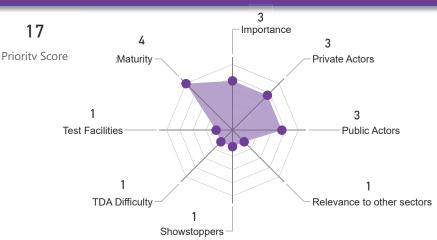
Tech Characteristics				
Additional Test Facility		European Entities Involved		
Needed	Public	Private		
	UKAEA (Culham), KIT (Karlsruhe), ITER (Cadarache), ICSI (Valcea),	Air Liquide (Grenoble), Linde (Pfungen), Research Instruments (Koln), Absolut System (Grenoble), Polaris (Misinto)		
	Additional Test Facility	Additional Test Facility Needed Public UKAEA (Culham), KIT (Karlsruhe), ITER (Cadarache),		

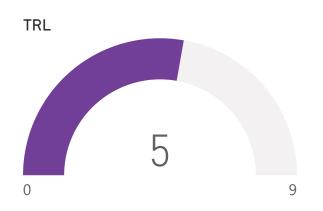
TDA IIIIOIIIIIIIIIII			
TDA Name	Characteristics	Priority	Funded
Development of compact heat exchangers and copper-SS joining techniques	>80%, 6 months to 2 years, 250k to 1M	Medium	No
Packing performances assessment testing	>80%, 6 months to 2 years, 250k to 1M	Low	No
Testing of the dynamic operation of multiple columns (control loops)	>80%, 6 months to 2 years, 250k to 1M	Medium	Yes

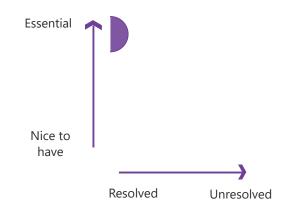
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Membranes and packing

Liquid Phase Catalytic Exchange (LPCE)







Showstoppers list

Other Applications
Fission
Reactive distillation

Water distillation, Membrane reactor

Alternatives

Catalyst performance, Packing characterization, Maintenance

Existing Test Facilities Additional Test Facility Needed Public Private ICSI (Valcea) KIT (Karlsruhe) JET - AGHS (Culham) ICSI (Valcea) EVEOLIA - SPG - Eiffage KIT (Karlsruhe) ENEA (Frascati)

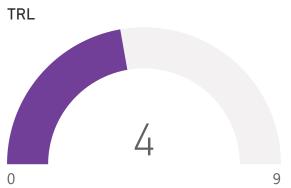
	TDA	Inforr	nation	
TDA Name	Characteristics	Priority	Funded	
LPCE Catalyst development for Tritium	>80%. >2 years. >1M	Medium	Partially	

17

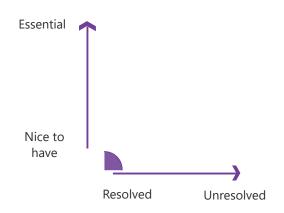
Membranes and packing

Membrane **Absorption**

Private Actors 5 Priority Score :Maturity Public Actors **Test Facilities** Relevance to other sect... 3 TDA Difficulty Showstoppers



Other Applications Alternatives Hydrogen Packings, Cryo **Gas Separation** separation



Showstoppers list

Capacity Batch Process High Process Control and Safety demand

Tech Characteristics

Existing Test Facilities	Additional Test Facility Needed
UKAEA (Culham) University of Bath ENEA (Frascati)	Adsoption process to be characterized for fusion process

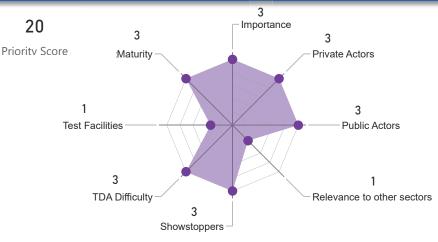
European Entities Involved		
Public	Private	
ENEA (Frascati), Univ of Calabria, UKAEA (Culham), University of Bath and Rochester, TNO (Netherlands)	Tecnalia	

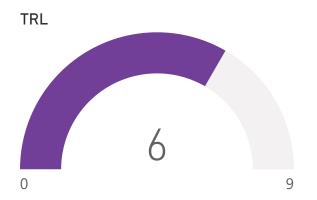
TDA Name	Characteristics	Priority	Funded
Charaterise adsorption for fusion process	40 to 80%, 6 months to 2 years, 250k to 1M	Low	No

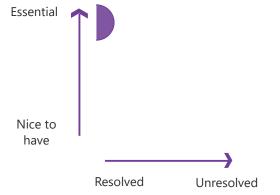
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Membranes and packing









Other Applications

Gas Purification **Chemical Plants** Heavy Water Cryo Reactors

Laboratory Semiconductor Industry Alternatives

Membranes Water Distillation Showstoppers list

Experimental facilities needed

Tech Characteristics

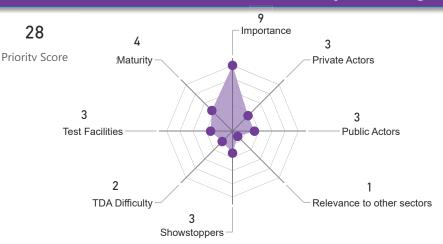
Existing Test Facilities	Additional Test Facility	E	European Entities Involved		
Needed	Needed	Public	Private		
ENEA - Hydrex (Italy) Smolsys (Switzerland)	Test material in high pressure of inert gas and low partial pressure of tritium	ENEA (Frascati)	Sulzer Chemtech (Switzerland) Saes (Italy) Smolsys (Lucerne)		

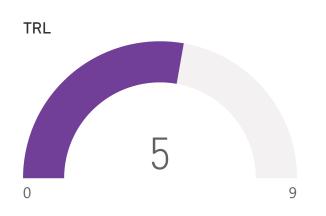
TDA Name	Characteristics	Priority	Funded
Digital Twin technology usage for Tritium Scale Up design	<40%, 6 months to 2 years, <250k	Medium	No
Regeneration procedure and efficiency of the Packed Bed	>80%, >2 years, 250k to 1M	Medium	No

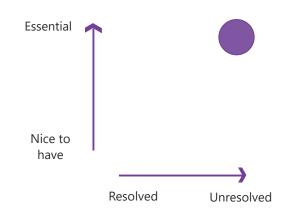
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Membranes and packing

Pd-Ag Membranes







Other Applications

Hydrogen fuel Membrane reactors

Alternatives

Alternative membrane materials, Adsorption, Composite Membrane, Distillation and Catalytic Oxidation

Showstoppers list

Mechanical resistance Mechanical coupling

Tech Characteristics

Existing Test Facilities	Additional Test Facility Needed
UKAEA (Culham),	Separation performance
University of Bath	Life expectancy
ENEA (Frascati)	Poisoning

European Entities Involved		
Public	Private	
UKAEA (Culham) KIT (Karlsruhe) ENEA (Frascati) TNO (NL)	Tecnalia Kyoto Fusioneering	

TDA Information				
TDA Name	Characteristics	Priority	Funded	
Development of Pd-Ag membrane reactor/catalyst (air-like)	40 to 80%, 6 months to 2 years, 250k to 1M	High	No	
industrialization of membranes modules (shape, joining, compatibility with environment, etc.)	>80%, 6 months to 2 years, 250k to 1M	Medium	No	

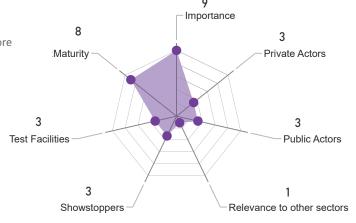
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Membranes and packing



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Quantum sieving



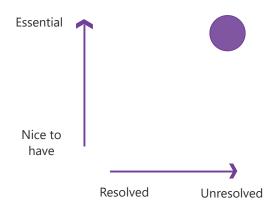




Other Applications Alter

Fission Gas separation Alternatives

Cryo distillation, Pd Membranes, Metal Foil pump



Showstoppers list

Manufacturability Control

Tech Characteristics

Existing Test Facilities	Additional Test Facility Needed
Univ of Bath (UK) UKAEA NPL (London)	Characterise material, process control, performance, chemistry compatibility, reproducibility,
Liverpool University (UK)	scale-up

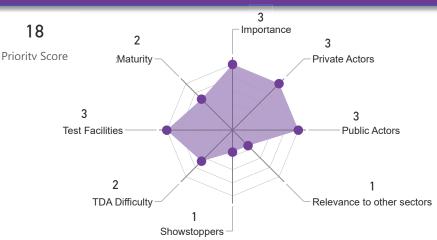
European Entities Involved		
Public	Private	
Univ of Bath (UK) UKAEA NPL (London) Liverpool University (UK)	Tecnalia (Spain), Atkins (UK), BIMOTECH (PL)	

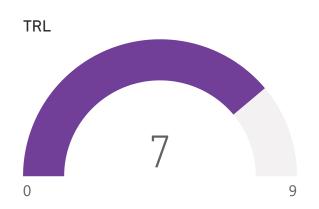
TDA Name Characteristics P	riority Funded
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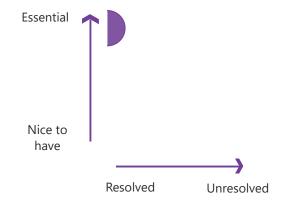
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Membranes and packing

Temperature/Pre.
Swing
Adsorption (TSA)







Other Applications

Hydrogen Separation Carbon Adsorption

Alternatives

Cryo distillation, PSA, Membranes, Gas Chromatography

Showstoppers list

Capacity, Control, Efficiency, Large Inventory, Throughput, Batch, Slow performance

Tech Characteristics

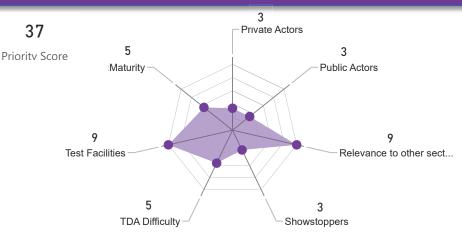
Existing Test Facilities	Additional Test Facility Needed	European Entities Involved		
		Public Private		
MAIA (KIT) HESTIA (KIT) Air Liquide Innov campus	same functions as others	KIT (Karlsruhe) Air Liquide ENEA (Frascati) Linde		

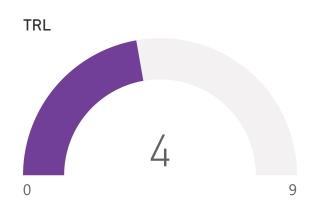
TDA Name	Characteristics	Priority	Funded
Characterization of adsoprtion of T by/for different materials	>80%, 6 months to 2 years, 250k to 1M	Low	No
Investigate TSA for H/DT rebalancing using existing proto to see if reqs. (e.g. throughput vs separation) can be met	40 to 80%, 6 months to 2 years, 250k to 1M	Low	No

37

Membranes and packing

Vapor Phase Catalytic Exchange (VPCE)

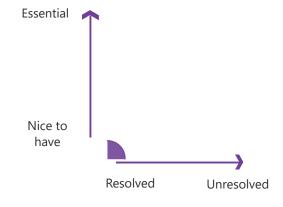






Existing Test Facilities

CEA KIT **UKAEA-AGS**



Catalyst and packing Operation temperature

Showstoppers list

Tech Characteristi	CS
Additional Test Facility Needed	Pı
depends on the level. Qualification program (Detritiation).	CE EV

distillation

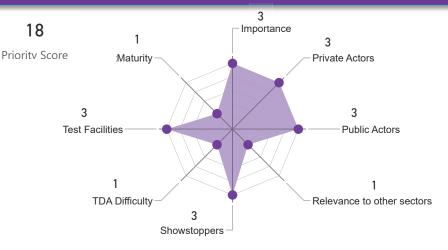
	European	Entities Involved
Public	Private	
ENEA CEA KIT UKAEA	SPG-Eiffage	

TDA Name	Characteristics	Priority	Funded
Air detritiation wet Scrubber development	<40%, 6 months to 2 years, 250k to 1M	Low	No

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Membranes and packing







Other Applications

Fission

Water purification

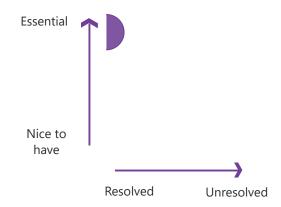
Desalination

Alternatives

Membranes

LPCE

CECE



Column size
Energy intensive
High inventory
Packing performance in relevant conditions

Tech Characteristics

Existing Test Facilities	Additional Test Facility Needed
ICSI (Valcea)	Packing characterization, Performance. Operability and Maintenance. Integration with other type of processes.

European Entities Involved			
Public	Private		
ICSI (Valcea) ENEA (Frascati)	SPG - Effiage Sulzer Koch-glitsch Montz Kraftanlagen		

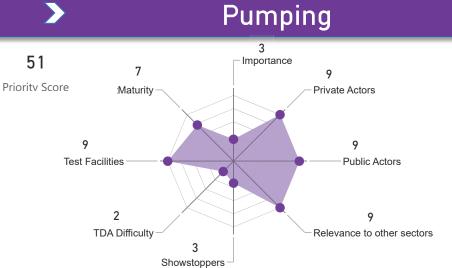
TDA Name	Characteristics	Priority	Funded
Water Distillation optimization for tritium separation	>80%, >2 years, >1M	Medium	No

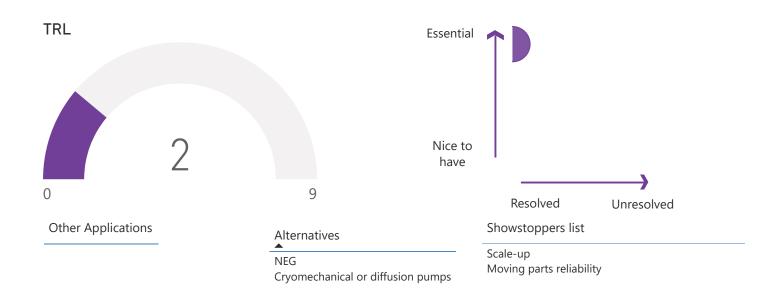
PUMPING

- Continuous Cryogenic Diffusion Pump / Snail Pump
- Cryogenic Adsorption pumps
- Cryogenic turbo molecular pumps
- Cryogenic Viscous Compressor (CVC)
- Liquid Ring pumps
- · Liquid metal diffusion pump
- Metal bellow pumps
- Metal foil pump
- Non-Evaporable Getter (NEG) pumps
- Turbo molecular pumps
- Oil diffusion pumps with tritium compatible oils
- Piston pumps
- Proton conductor pump
- Root pumps
- Screw pumps
- Scroll pumps
- Temperature Staged cryogenic condensation and adsorption pumps

Continuous Cryogenic Diffusion Pump / Snail Pump

Fuel Cycle





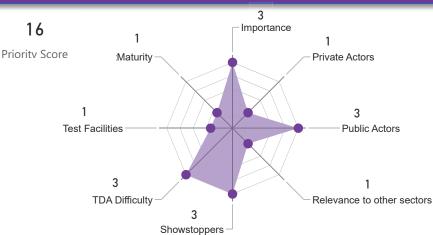
Tech Characteristics				
Existing Test Facilities Additional Test Facility Euro		European Entities Involved		
	Needed	Public Private		

		'DA In	formation
TDA Name	Characteristics	Priority	Funded
Develop a snail pump in Europe	<40%, >2 years, >1M	Low	No

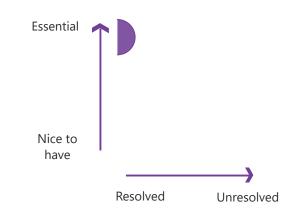
Cryogenic **Adsorption** pumps

Fuel Cycle

Pumping







Other Applications

Semiconductor solar process, Aerospace, High energy physics

Alternatives

16

NEG pumps, Foil pumps, Diffusion pumps, Cold Turbo MP, Turbo MP

Showstoppers list

Tritium inventory and hydrogen safety Scale up-helium cost

Tech Characteristics

Existing Test Facilities	Additional Test Facility	European Entities Involved		
	Needed	Public	Private	
ITER		ITER KIT	Research Instruments, ALSYMEX, Kyoto Fusioneering, Absolut	
			System, SDMS, AVS	

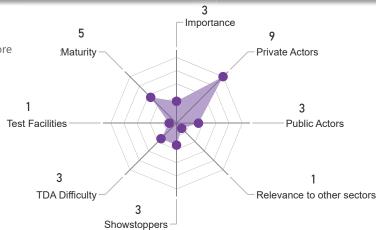
TDA Name	Characteristics	Priority	Funded
Develop water resistant glue for charcoal	>80%, 6 months to 2 years, <250k	Medium	No
Prototype a cryopump panel with carbon nanotube cryosorption media	<40%, 6 months to 2 years, 250k to 1M	Low	No

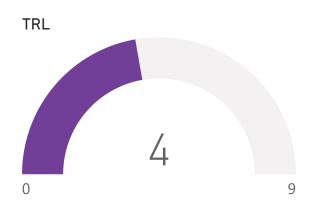
Cryogenic turbo nolecular pumps Priority Score 1 Test Facilities 3

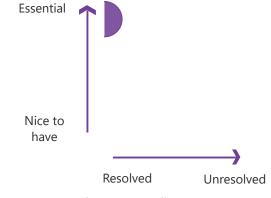
28

Fuel Cycle

Pumping







Other Applications

Semiconductors Chemical Vapour Deposition Coating High energy physics space

Alternatives

TMP, Cryosorption, Diffusion pumps, NEG

Showstoppers list

Conductance loss in pre-cooler Tritium compatible materials Not compatible with magnetic fields & radiation environment

Tech Characteristics

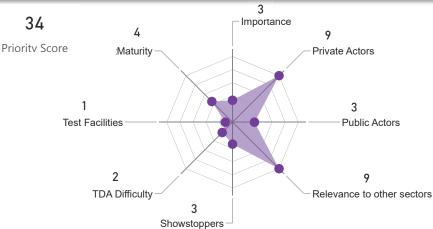
Existing Test Facilities	Additional Test Facility	Eur	European Entities Involved		
	Needed	Public	Private		
CEA (Grenoble)		ITER CEA (Grenoble)			

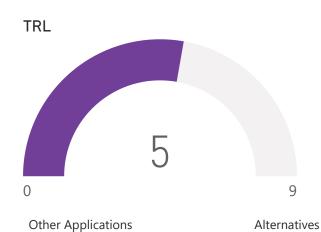
TDA Information Characteristics Funded **TDA Name** Priority Academic study for TMP and cryo TMP Tokamak operation environment >80%, <6 months, <250k No Low Develop TMP with a rotor and MagLev suspension working at cryogenic 40 to 80%, 6 months to 2 years, 250k to 1M Low No temperatures Development of a magnetic field compatible TMP. 40 to 80%, 6 months to 2 years, 250k to 1M Low No

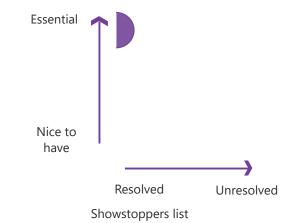
Cryogenic Viscous Compressor (CVC)

Fuel Cycle









Tritium compatible, mechanical pumps
Metal foil pumps
Conventional pumps scroll, roots

Large tritium inventories Regeneration technology Explosion protection limits

Tech Characteristics

Existing Test Facilities	Additional Test Facility	_	European Entities Involved		
	Needed		Public	Private	
CEA (Grenoble)			ITER CEA (Grenoble)		

TDA Information

TDA Name	Characteristics	Priority	Funded
Investigate the use of the CVC technology in a fusion fuel cycle and define	40 to 80%, 6 months to 2 years, <250k	Low	No
associated requirements			

Fuel Cycle **Pumping** 27 Private Actors 4 3 Priority Score :Maturity Public Actors Liquid Ring 3 pumps **Test Facilities** Relevance to other sect... 2 TDA Difficulty Showstoppers **TRL** Essential Nice to have 9 Resolved Unresolved

	Tech Character	istics	
Existing Test Facilities	Additional Test Facility		European Entities Involved
	Needed	Public	Private
DIPAK (KIT under construction) UKAEA (Rochester) Unity-2 (Canada under construction)	Tritium test bench	KIT	Vakuo GmbH Nash Friatec AG Hermetic

Mechanical displacement pumps

Showstoppers list

gases

Pump liquid not compatible with fusion process

TDA	A Information		
TDA Name	Characteristics	Priority	Funded
Find an alternative to mercury	40 to 80%, 6 months to 2 years, <250k		No
Qualify the mercury liquid ring pump to fusion requirements	>80%, 6 months to 2 years, >1M		No

Alternatives

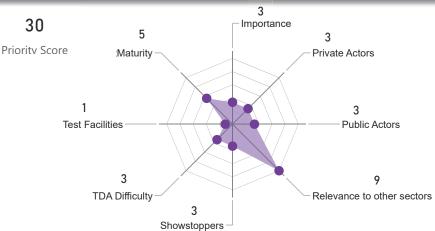
CVC

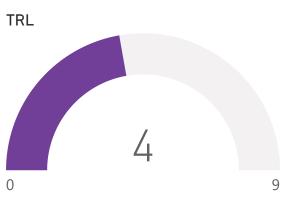
Other Applications

Liquid metal diffusion pump

Fuel Cycle



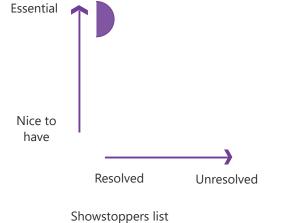






pumps,

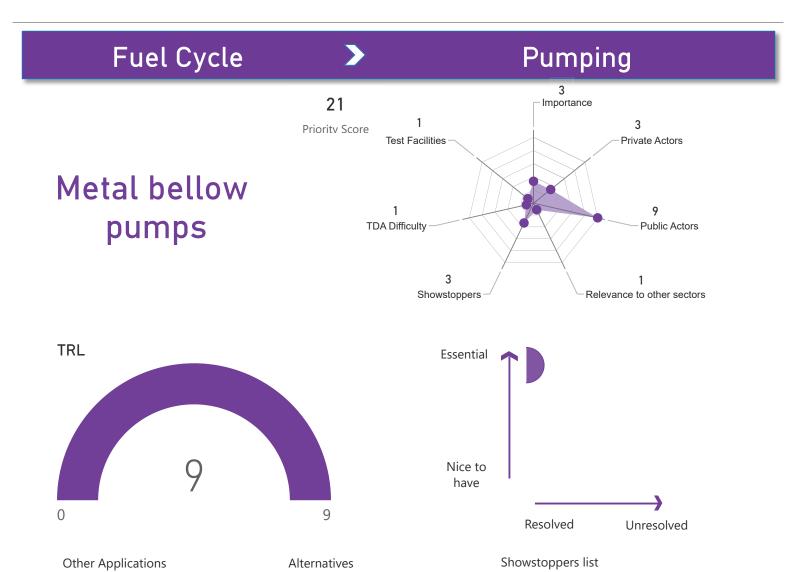
30



Mercury regulation-toxiticy-contamination Halogens getting into the tritium plant and plasma Safety

Tech Characteristics European Entities Involved Additional Test Facility **Existing Test Facilities** Needed **Public** Private DIPAK (KIT KIT (Karlsruhe) Kyoto Fusioneering Karlsruhe under construction)

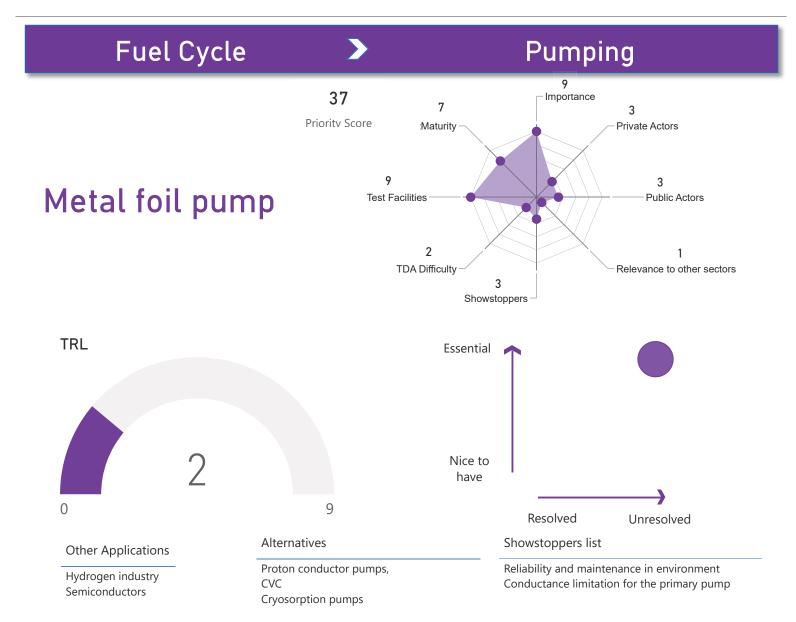
TDA Information				
TDA Name	Characteristics	Priority	Fun	
Demonstrate Mercury Diffusion Pump compatibility with a plasma protection systems as DMS	40 to 80%, <6 months, <250k	Low	No	
Develop liquid lithium diffusion pump	40 to 80%, 6 months to 2 years, 250k to 1M	Low	Yes	
Investigate mercury back flow into the torus by simulations and optimize the design	40 to 80%, 6 months to 2 years, <250k	Low	No	
Performance and operation demonstration of the mercury diffusion pump in a	>80%, >2 years, >1M	Low	No	



Tech Characteristics				
Existing Test Facilities	Additional Test Facility	European Entities Involved		
	Needed	Public Private		
KIT - Tritium Laboratory Karlsruhe (TLK) UKAEA (Rochester) Unity-2 (Canada under construction)				

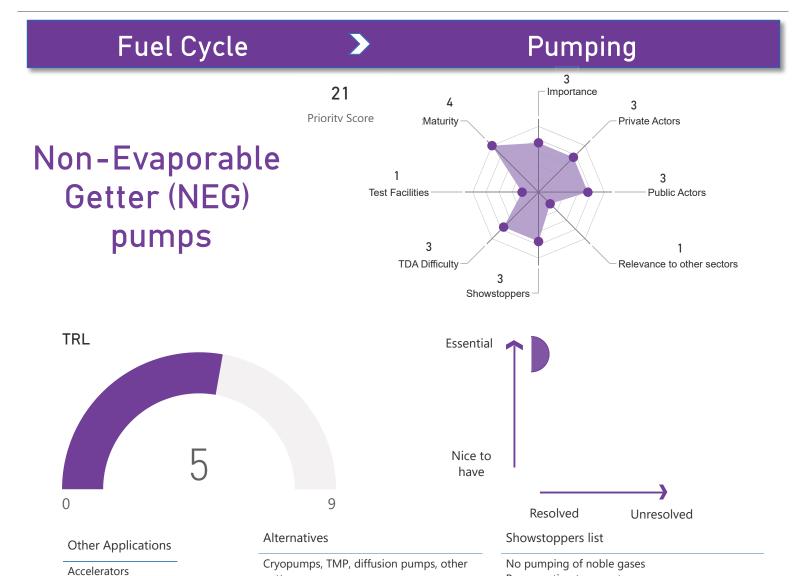
Aerospace Petrochemical

TDA Information				
TDA Name	Characteristics	Priority	Funded	
Certify existing internationally available pumps to European Market	>80%, 6 months to 2 years, 250k to 1M	Medium	No	



Tech Characteristics				
Existing Test Facilities	Additional Test Facility	European	Entities Involved	
	Needed	Public	Private	
DIPAK (KIT under construction) H3AT (UK under construction) UNITY-2 (Canada under construction).	Test performance and operation Testing with Tritium	KIT University of Stuttgart	Kyoto Fusioneering	

TDA Information			
TDA Name	Characteristics	Priority	Funded
Develop atomic H2 production sources	40 to 80%, 6 months to 2 years, 250k to 1M	Low	No
Performance and operation qualification (1° qualification step)	40 to 80%, 6 months to 2 years, 250k to 1M	Medium	Partially
Prototype the Metal Foil Pump	>80%, >2 years, >1M	Medium	Partially
Qualification with tritium (second qualification step)	40 to 80%, 6 months to 2 years, 250k to 1M	Low	Partially



Tech Characteristics				
Existing Test Facilities	Additional Test Facility		European Entities Involved	
	Needed	Public	Private	
Saes Getters (Milan) Spider (RFX Padova) DIPAK (KIT Karlsruhe)	Radiation and tritium compatibility	KIT RFX IPP CERN	SAES Getter	

Regeneration temperature

getter pumps

Hydrogen

TDA Information				
TDA Name	Characteristics	Priority	Funded	
Getter pump material research to improve robustness	40 to 80%, 6 months to 2 years, 250k to 1M	Low	No	
Getter Pump qualification for prove compatibility with radiation and tritium.	40 to 80%, 6 months to 2 years, 250k to 1M	Low	No	
High Pressure Characterization of Getter Beds	>80%, >2 years, 250k to 1M	Low	No	
Successfuly validate an stage pumping system by simulation/computation	40 to 80%, 6 months to 2 years, <250k	Low	No	

Fuel Cycle **Pumping** 19 Importance 1 **Priority Score** Maturity Private Actors Turbo molecular pumps **Test Facilities** Public Actors 1 Showstoppers Relevance to other sectors **TRL** Essential Nice to have 9 Resolved Unresolved Alternatives Showstoppers list Other Applications Cryo TMP Tritium compliance Semiconductor, Cryopumps Magnetic field compliance Accelerator, Diffusion Small capacity HV applications, **NEGs** Laser, Vacuum welding **Tech Characteristics European Entities Involved** Additional Test Facility **Existing Test Facilities**

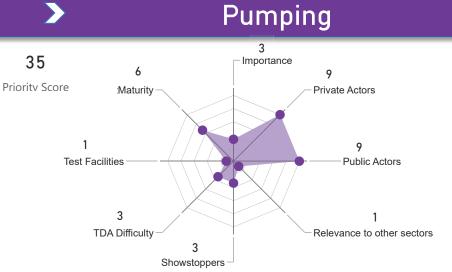
	TDA Information			
TDA Name	Characteristics	Priority	Funded	

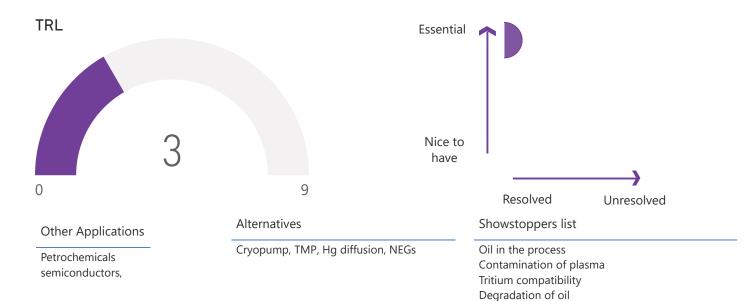
Public Private

Needed

Oil diffusion pumps with tritium compatible oils

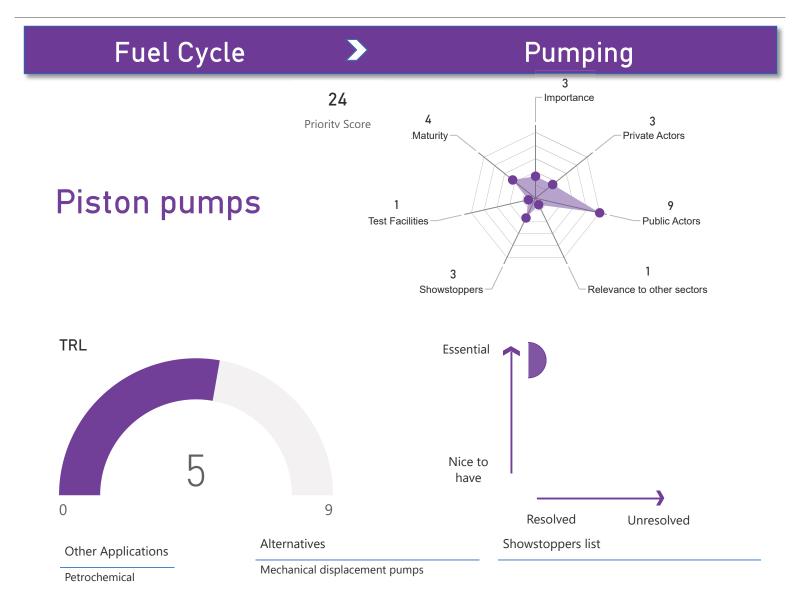
Fuel Cycle





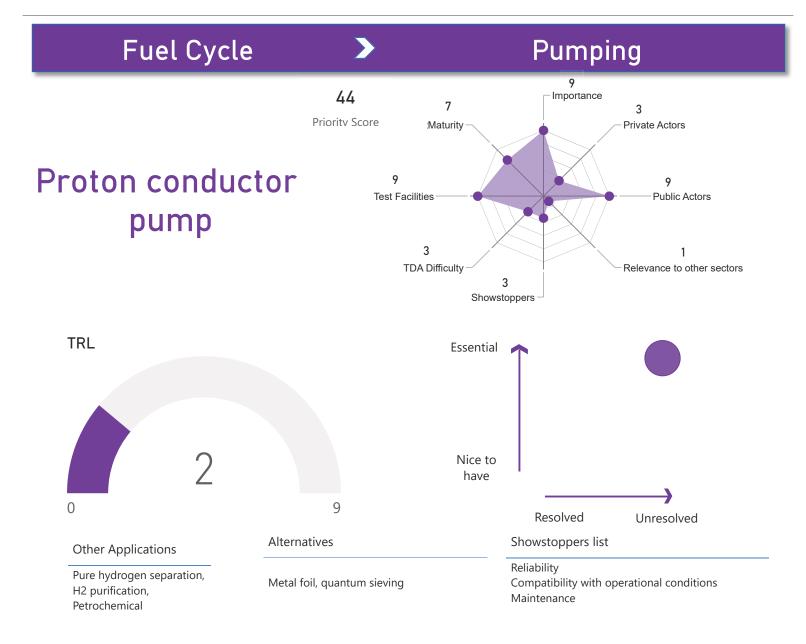
Tech Characteristics			
Existing Test Facilities	Additional Test Facility		European Entities Involved
	Needed	Public	Private

TDA Information				
TDA Name	Characteristics	Priority	Funded	
Design optimization to minimize oil back flow to be compatible with requirements	40 to 80%, 6 months to 2 years, <250k	Low	No	
Develop oil that is tritium compatible	<40%, >2 years, 250k to 1M	Low	No	



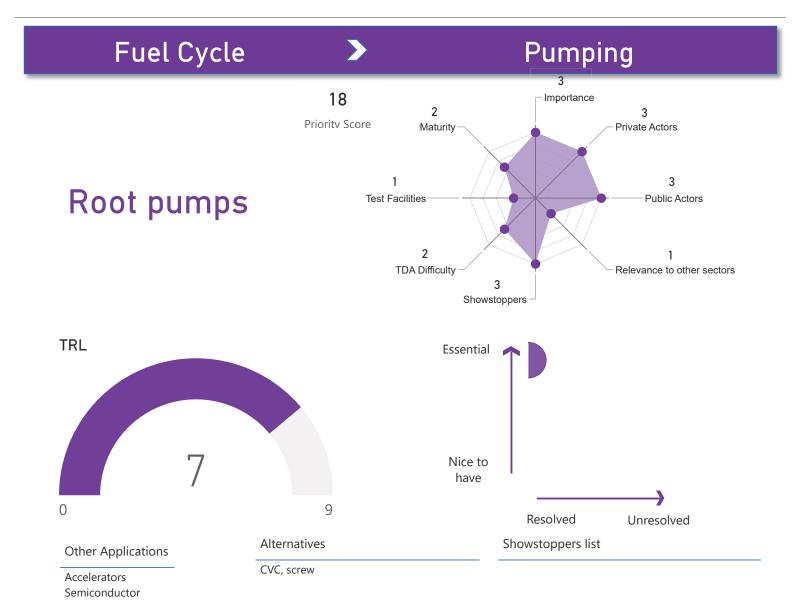
Tech Characteristics				
Existing Test Facilities Additional Test Facility European Entities Involved				
5	Needed	Public Private		
KIT - Tritium Laboratory Karlsruhe (TLK) UKAEA (Rochester) Unity-2 (Canada under construction)				

TDA Information			
TDA Name	Characteristics Priority Funded		



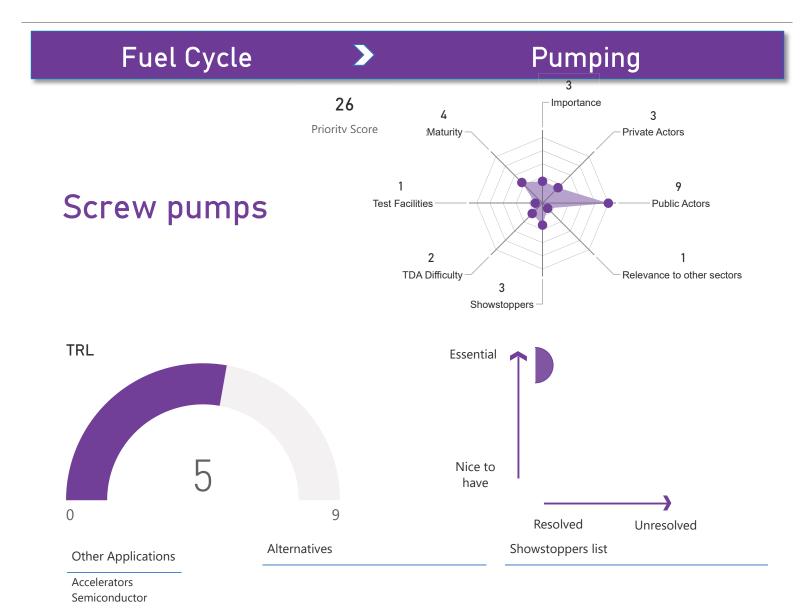
Tech Characteristics				
Existing Test Facilities	Additional Test Facility	European Entities Involved		
	Needed	Public Private		

TDA Information			
TDA Name	Characteristics	Priority	Funded
Assess the feasibility of a proton conductor pump for the fusion fuel cycle	>80%, <6 months, <250k	Low	No



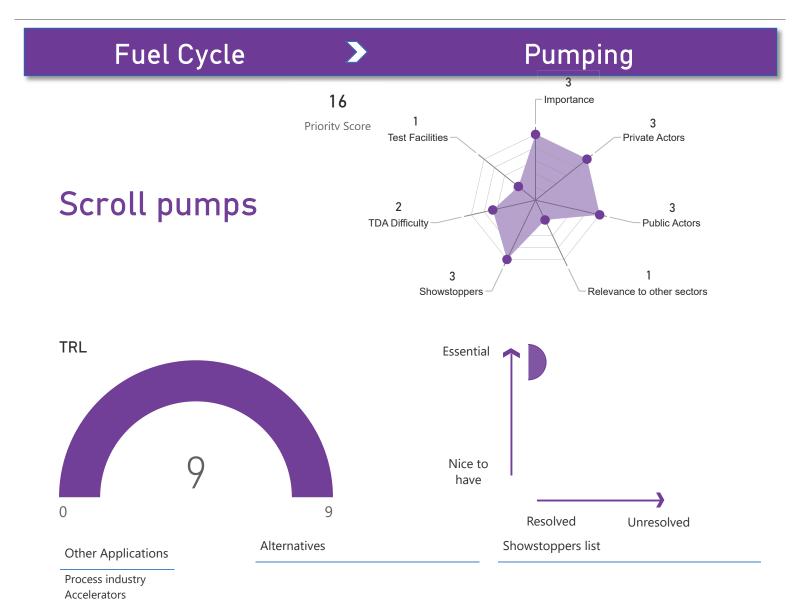
Tech Characteristics				
Existing Test Facilities Additional Test Facility European Entities Involved		European Entities Involved		
	Needed	Public	Private	
KIT - Tritium Laboratory Karlsruhe (TLK) UKAEA (Culham) Unity-2 (Canada under construction)		ITER	Pfeiffer Edwards Busch Vacuum solutions Leybold	

TDA Information				
TDA Name	Characteristics	Priority	Funded	
Determine the Roots pump tritium compatibility	>80%, 6 months to 2 years, >1M	Medium	Yes	
Industrialize tritium compatible roots pumps	>80%, 6 months to 2 years, <250k	Medium	Partially	



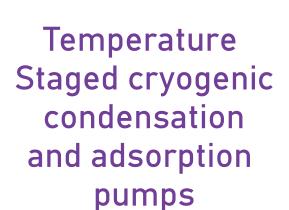
Tech Characteristics				
Existing Test Facilities	Additional Test Facility	European Entities Involved		
3	Needed	Public	Private	
KIT - Tritium Laboratory Karlsruhe (TLK) UKAEA (Culham Rochester) Unity-2 (Canada under construction)				

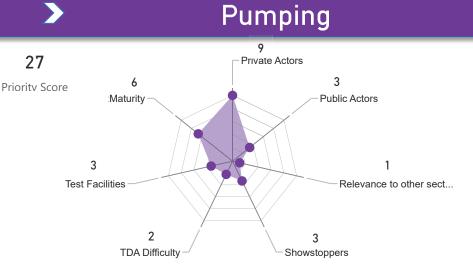
TDA Information			
TDA Name	Characteristics	Priority	Funded
Develop a tritium compatible single shaft screw pump	>80%, 6 months to 2 years, >1M	Medium	No
Develop tritium compatible oil	<40%, >2 years, >1M	Low	No
Screw pump purge gas alternative	40 to 80%, 6 months to 2 years, 250k to 1M	Low	No

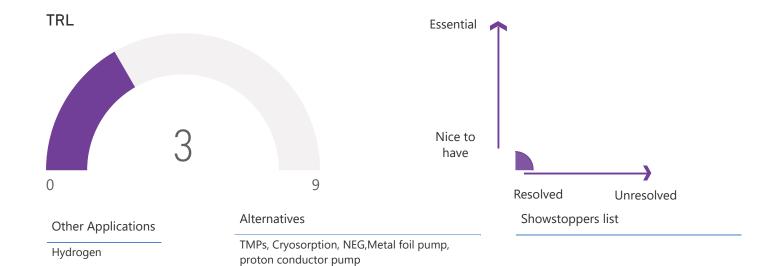


Tech Characteristics				
Existing Test Facilities	Additional Test Facility	European Entities Involved		
J	Needed	Public	Private	
KIT - Tritium Laboratory Karlsruhe (TLK) UKAEA (Rochester) Unity-2 (Canada under construction)			EUMECA	

TDA Information					
TDA Name	Characteristics	Priority	Funded		
Develop tritium compatible tip seal to improve pumping performances	>80%, 6 months to 2 years, <250k	Low	No		
Diversify the supply chain for tritium compatible scroll pump	>80%, >2 years, 250k to 1M	Medium	No		







Tech Characteristics				
Existing Test Facilities Additional Test Facility European Entities Involved				
	Needed	Public	Private	
ITER	Investigate separation capabilities of the pumps	CEA (Grenoble) CERN KIT ITER		

TDA Inform	ation		
TDA Name	Characteristics	Priority	Funded
Detailed study of a temperature staged cryopump	40 to 80%, 6 months to 2 years, 250k to 1M	Low	No

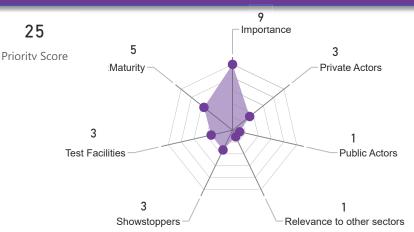
TRITIUM MANAGEMENT

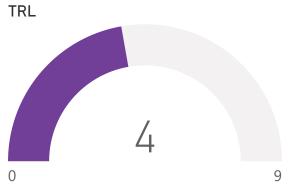
- Coating technologies for permeation barriers
- Cryogenic Temperature Sensor
- Instruments to measure hydrogen isotope concentrations
- Magnetic Sector Leak Detector (MSLD)
- Material characterisation for permeation
- Material development for permeation
- · Non-destructive Tritium detection in solids
- · Wearable tritium detector
- Process simulation benchmarking
- Tritium accountancy
- Tritium detectors for gas
- Tritium detectors for water

25

Tritium management

Coating technologies for permeation barriers



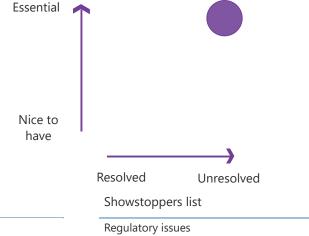


Other Applications

Hydrogen production

Fission





Limited relevant permeation test facility Complex shapes of components Resistance to harsh environment

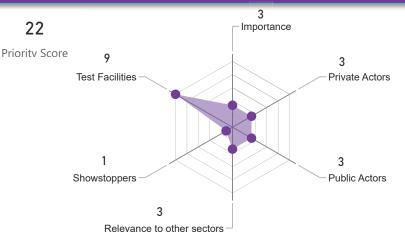
Tech Characteristics				
Existing Test Facilities	Additional Test Facility	European Entities Involved		
J	Needed	Public	Private	
UKAEA (Culham)	Permeation measurements	CEA (Grenoble) CERN University of Latvia (Riga) Fraunhofer Institute (Dresden) UKAEA (Culham) IPP (Garching)	BIMO Tech (Poland) Kyoto Fusioneering (Germany)	

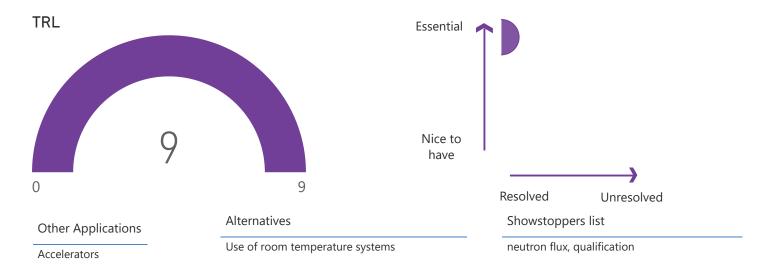
TDA Information				
TDA Name		Characteristics	Priority	Funded

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Tritium management

Cryogenic Temperature Sensor





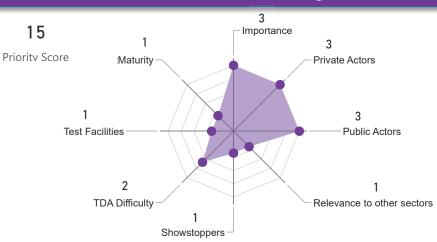
Tech Characteristics				
Existing Test Facilities	Additional Test Facility	Eu	ropean Entities Involved	
	Needed	Public	Private	
		ITER	Fraco-Term (PL)	

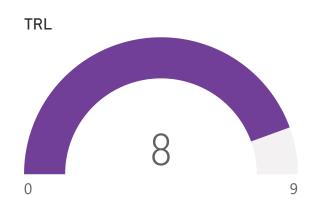
TDA Information			
TDA Name	Characteristics Priority Funde	ed .	
Qualify operation range of Fraco-term TVOs to 500K	, 6 months to 2 years, <250k Low No		

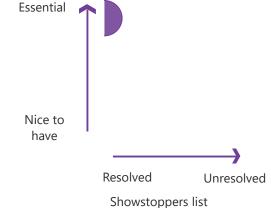
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Tritium management

Instruments to measure hydrogen isotope concentrations







Other Applications

Hydrogen economy Heavy water production Fission

Alternatives

Raman, mass spectrometry, ion chambers, scintillation and proportional counters

Snowstoppers list

Online measuring in high flows, not for fuel cycle, memory effects, SMF, Magnetic field conditions.

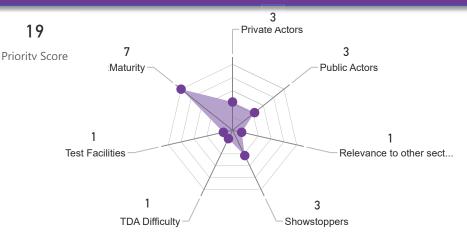
Tech Characteristics				
Existing Test Facilities	Europ	European Entities Involved		
	Needed	Public	Private	
TLK (Karlsruhe) UKAEA (Culham)		CEA KIT (Karlsruhe)	SMOLSYS (Lucerne) IS Instruments Ltd (Tonbridge)	

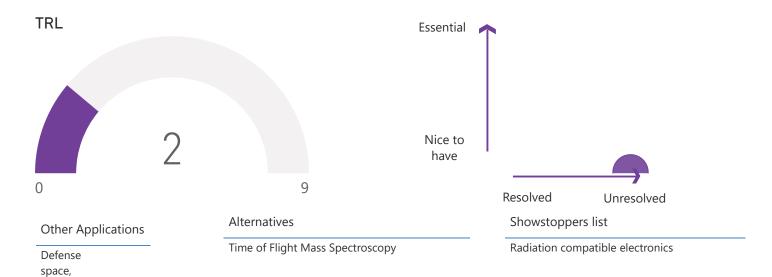
TDA Information					
TDA Name	Characteristics	Priority	Funded		
Improvement of response time and sensitivity for low concentration applications	40 to 80%, 6 months to 2 years, 250k to 1M	Low	No		
Industrialization of Raman Spectroscopy Detector	>80%, >2 years, 250k to 1M	Medium	Partially		

19

Tritium management

Magnetic Sector **Leak Detector** (MSLD)





Tech Characteristics				
Existing Test Facilities	Test Facilities Additional Test Facility European Entit			
	Needed	Public	Private	
		KIT	Pfeiffer, Edwards, Inficon,	
		CEA ITER	VACOM	

TDA Information				
TDA Name	Characteristics	Priority	Funded	
Develop prototype with a specialized supplier	40 to 80%, 6 months to 2 years, >1M	Medium	No	

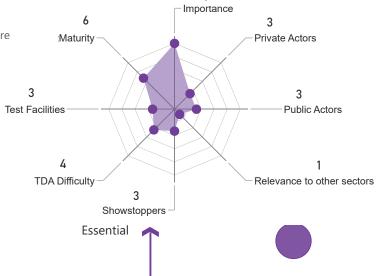
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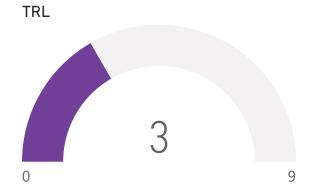
Tritium management

Material characterisation for permeation

space waste Priority Score

32





Nice to have

Resolved Unresolved

Other Applications	Alternatives	Showstoppers list
Fission	Return on experience from operation	Lack of coordination in the field
Fast breeders		Missing and inconsistent data
H related technologies		Lack of experimental facilities

Tech Characteristics			
Existing Test Facilities	Additional Test Facility	European Ei	ntities Involved
	Needed	Public	Private
Max Plank UKAEA	Permeation testing	UKAEA (Culham) CEN-SCK (Belgium) VTT (Finland) CEA (Saclay and Cadarache)	Amentum, Tokyo Fusioneering, Orano

TDA Information				
TDA Name	Characteristics	Priority	Funded	
Amendment of material codes to cover tritium permeation (or develop specific code)	>80%, >2 years, 250k to 1M	Low	No	
Consolidation of existing data in database	>80%, 6 months to 2 years, <250k	High	Partially	
Create a community for permeation material testing	>80%, <6 months, <250k	High	Yes	
Creation of a handbook of best practices for tritium permation	40 to 80%, 6 months to 2 years, <250k	Low	No	
Creation of a reference document for testing protocols	>80%, 6 months to 2 years, <250k	High	Yes	

35

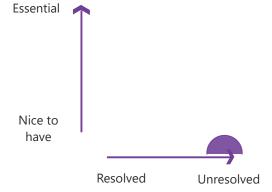
Tritium management

Material development for permeation

TRL



Private Actors 8 Priority Score Maturity Public Actors 3 **Test Facilities** Relevance to other sect... 2 TDA Difficulty Showstoppers



Other Applications

Alternatives

Showstoppers list

Fission Military

Coating, Use of existing materials

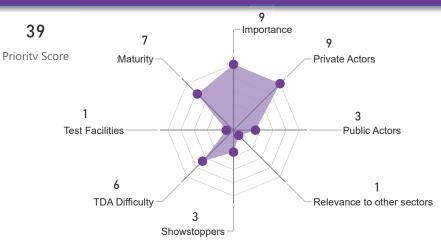
Tech Characteristics				
Existing Test Facilities	Additional Test Facility	E	uropean Entities Involved	
	Needed	Public	Private	

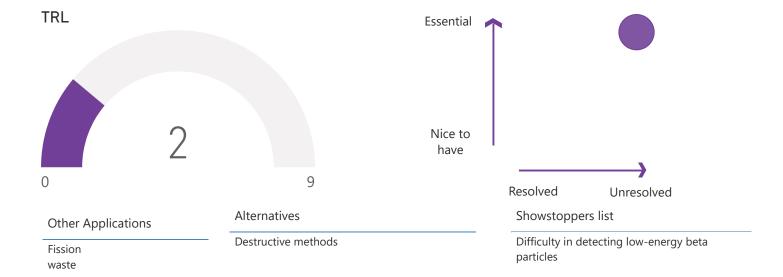
TDA Information			
TDA Name	Characteristics	Priority	Funded
Develop specific material to limit permeation (eg EUROPERM)	40 to 80%, >2 years, >1M	Low	No

>

Tritium management

Non-destructive Tritium detection in solids





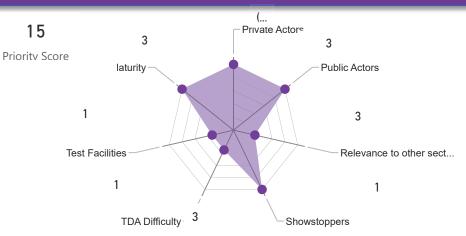
Tech Characteristics				
Existing Test Facilities	Additional Test Facility	Eu	ropean Entities Involved	
	Needed	Public	Private	
		CEA (Cadarache)		

TDA Information				
TDA Name	Characteristics	Priority	Funded	
Carry out a literature review of possible techniques for surface measurement of tritium in solids and dust	>80%, <6 months, <250k	Medium	No	

15

Tritium management

Wearable tritium detector





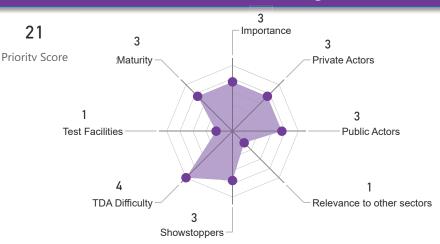
Tech Characteristics					
Existing Test Facilities	Additional Test Facility	Europe	an Entities Involved		
	Needed	Public	Private		
		ENEA (frascati) CIEMAT (Madrid) CEA (Cadarache)	Mirion, Tekniker, Else Nuclear		

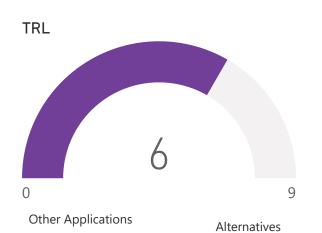
TDA Information				
TDA Name	Characteristics	Priority	Funded	
Develop a prototype wearable tritium detector	>80%, 6 months to 2 years, 250k to 1M	Medium	Yes	

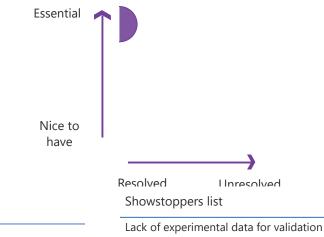
21

Tritium management

Process simulation benchmarking







Other tritium systems H economy Fission Petrochemical

Tech Characteristics						
Existing Test Facilities	Additional Test Facility Needed	Eu	ropean Entities Involved			
	raciity Needed	Public	Private			
H3AT (Culham under construction)		ITER	ENI (Milan)			
Unity 2 (Canada		ENEA	RINA (Genoa)			
under construction)			Impresarios Agrupados (Madrid)			
			Atkins Realis			
			Polaris (Minsito)			
			Kraftenlagen (Heildelberg)			

TDA Information						
TDA Name	Characteristics	Priority	Funded			
Create a community for tritium process simulation	>80%, <6 months, <250k	Medium	Yes			
Create and populate database for H isotope properties	40 to 80%, 6 months to 2 years, 250k to 1M	Medium	No			
Exchange results and data for benchmarking.	>80%, <6 months, <250k	Medium	No			

Fuel Cycle Tritium management 36 Importance 6 9 Priority Score :Maturity Private Actors **Tritium** 3 **Test Facilities** Public Actors accountancy 4 1 TDA Difficulty Relevance to other sectors 3 Showstoppers **TRL** Essential Nice to have Resolved Unresolved

Tech Characteristics					
Existing Test Facilities	Additional Test Facility	European Enti	ties Involved		
	Needed	Public	Private		
		University of Manchester UKAEA ITER			

Showstoppers list

Human errors and uncertainty

Lack of experimental data

Lack of tools

Alternatives

Other Applications

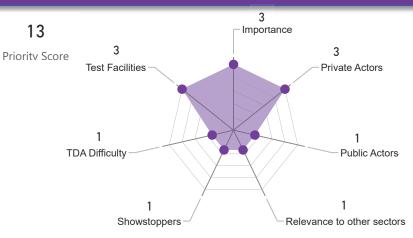
waste

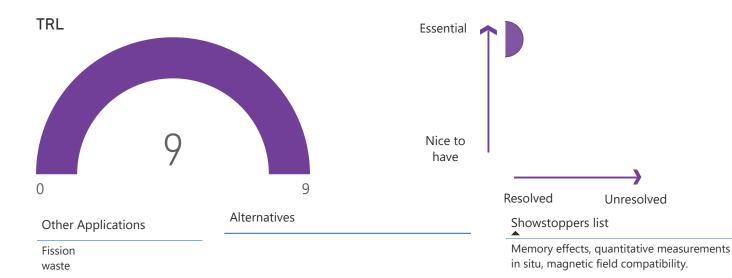
TDA Information				
TDA Name	Characteristics	Priority	Funded	
Create a community	>80%, <6 months, <250k	Medium	No	
Import best practice from fission fuel accountancy and create a reference document including specificities for tritium accountancy,	>80%, 6 months to 2 years, <250k	Medium	No	

13

Tritium management







Tech Characteristics					
Existing Test Facilities	Additional Test Facility	Europ	ean Entities Involved		
	Needed	Public	Private		
CEA UKAEA KIT (Karlsruhe) Cavendish (UK) ITER (Cadarache)	Magnetic field, neutron irradiation, high tritium concentration	CEA ENEA CIEMAT UKAEA KIT	Mirion (France), Berthold (Germany), Else Nuclear (Italy), Bertin (France)		

TDA Information				
TDA Name	Characteristics	Priority	Funded	
Create a tritium performance and calibration test bench (for high concentration)	>80%, 6 months to 2 years, >1M	Medium	Partially	

Fuel Cycle Tritium management 32 Importance 2 9 Priority Score :Maturity Private Actors **Tritium detectors** 3 3 **Test Facilities** Public Actors for water 2 1 TDA Difficulty Relevance to other sectors Showstoppers **TRL** Essential Nice to have Resolved Unresolved

Tech Characteristics							
Existing Test Facilities	Additional Test Facility Needed	European Entities Involved					
		Public	Private				
ITER	Compatibility with neutron flux, magnetic field	CEA (Cadarache)					

Showstoppers list

measurements)

Memory effects (especially in low level

Alternatives

Other Applications

Fission

CANDU

waste

TDA Information					
TDA Name	Characteristics	Priority	Funded		
Design, build and test a European prototype detector for tritium in water	40 to 80%, 6 months to 2 years, 250k to 1M		No		

Appendix 1: Technology Readiness Levels

For this workshop, a TRL scale from 1 to 9 will be used, in line with the IAEA definitions¹. It considers the different criteria for different streams as illustrated in the table below extracted from the document in reference. By default, the "System" stream will be used. For more details, please refer to the TECDOC 2047 itself¹.

TRL	Systems	Materials	Software	Manufacturing	Instrumentation
1	Basic principles	Evidence from literature	Mathematical formulation	Process concept proposed	Understand the physics
2	Technology concept	Agreed property targets, cost & timescales	Algorithm implementation documented	Validity of concept described	Concept designed
3	Proof of concept	Materials' capability based on lab scale samples.	Prototype architectural design of important functions is documented	Experimental proof of concept completed	Lab test to prove the concept works.
4	Validation in a laboratory environment	Design curves produced.	ALPHA version with most functionalities implemented with User Manual and Design File available	Process validated in lab	Lab demonstration of highest risk components
5	Partial system validation in a relevant environment	Methods for material processing and component manufacture	BETA version with complete software functionalities, documentation, test reports and application examples available	Basic capability demonstrated using production equipment	Requiring specialist support
6	Prototype demo in a relevant environment	Validated via component and/or sub- element testing.	Product release ready for operational use	Process optimised for capability and rate using production equipment	Applied to realistic location/environment with low level of specialist support.
7	Prototype demo in an operational environment	Evaluated in development rig tests	Early adopter version qualified for a particular purpose	Economic run lengths on production parts	Successful demonstration in test.
8	Test and demonstration	Full operational test	General product ready to be applied in a real application	Significant run lengths	Demonstrated productionised system
9	Successful mission operation	Production ready material	Live product with full documentation and track record available	Demonstrated over an extended period	Service proven

¹ IAEA TECDOC 2047 Considerations of TRL for Fusion Technology Components available from: https://www-pub.iaea.org/MTCD/Publications/PDF/TE-2047web.pdf