# DOTITE

# Shield Materials for EMI Interference



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Taking on Challenges and Working Together

#### **Introduction and Business Divisions**

Fujikura Kasei produces polymer materials for a variety of applications, developing unique, value-added products based on our decades of accumulated expertise.









# **DOTITE** Electrically Conductive Pastes

In 1957, we were the first manufacturer in Japan to develop and sell electrically conductive pastes and insulators for electronics under the brand name DOTITE. We have a wide range of inks, adhesives, and EMI shield paints.

This catalogue will introduce some of our current products and latest developments in electrically conductive EMI shield paints.





# **Electrically Conductive Paints Offering Cost Effective Options**

Model	Resin	Filler	Application Method	<b>Drying Conditions</b>	Resistivity (Ω·cm)	Substrate
XA-9015	Polyester	Ag	Spray, brush/spatula	60°C, 30 mins.	5 x 10 <sup>-5</sup>	ABS, PC, etc.
FE-107-1	Acrylic	Ag-Coated Cu	Spray, brush/spatula	50°C, 30 mins.	5 x 10 <sup>-4</sup>	ABS, PC, etc.
FN-101	Acrylic	Ni	Spray, brush/spatula	50°C, 30 mins.	5 x 10 <sup>-3</sup>	ABS, PC, etc.

### **Dried Film Appearance**

> Different conductive fillers provide different coloration



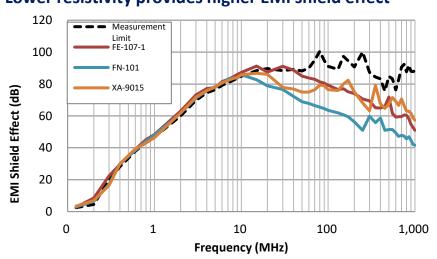
XA-9015 (Ag)

FE-107-1 (AgCu)



### **EMI Shield Effect (KEC)**

➤ Lower resistivity provides higher EMI shield effect

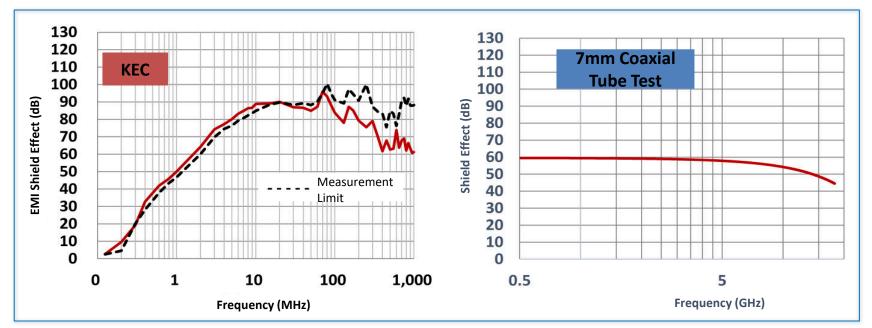




# For Semiconductor Packaging Replacement for Sputtering

Model	Resin	Filler	Application Method	Drying Conditions	Resistivity (Ω·cm)
XA-1110	Phenol	Ag•Cu	Spray, spin coating, screen printing	150°C, 30 mins.	8 x 10 <sup>-5</sup>
XA-5713EE	Ероху	Ag Dispensing, screen printing (vacuum printing)		150°C, 30 mins.	8 x 10 <sup>-5</sup>
XA-9508	A-9508 Thermoplastic Special Ag Spray, screen printing		150°C, 30 mins.	6 x 10 <sup>-6</sup>	

# **Effective in Very High Frequency Bands (XA-1110 Shield Properties Graph)**

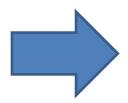


# **EMI Shield**(For Electronic Components)

# Package Level EMI Shield

#### **Board Level Shield**





**Convert to Package Level Shield** 

# Package Level Shield



 Metal (electrically conductive) cap attached to circuit board by solder
 Large circuit boards require extra space, add weight and thickness to product design, requiring complex reworking.

**Superior Coating Uniformity (Top and Sides)** 



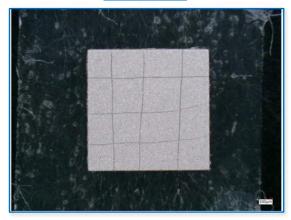


**➤** Uniform coating possible even on angled surfaces

Paint applied directly to package as a single unit

Allows for smaller • thinner • lighter designs. Makes high density circuit boards possible, and frees up design choices.

**Adhesion** 

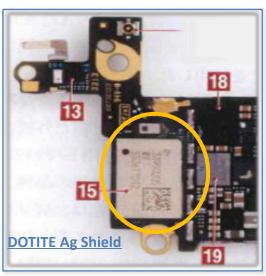


**▶** Passes cross-cut test



# **Easily Applied to Complex Surfaces to Provide Shielding Effect**

### **Wi-Fi Module Components**



\*Source: Nikkei Electronics

### **Casings for Various Electrical Appliances**



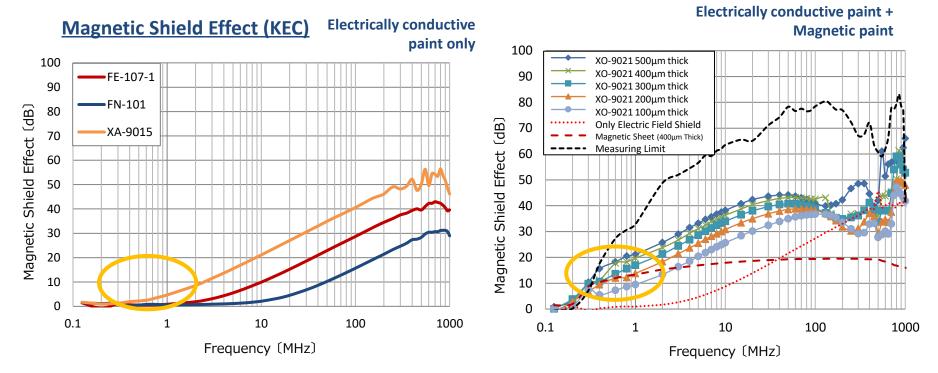


- **➤ Lighter compared to metal casings**
- > Contributes to smaller, thinner electronic components
- ➤ Also used as EMI shielding in medical device casing (FE-107-1), electric scooter battery peripherals and automotive seat motor control boxes (FN-101)



# Shield for "Low Frequency Magnetic Field Noise" that Electric Field Shield Materials Ineffective

Model	Resin	Filler	Application Method	Drying Conditions	Resistivity (Ω·cm)	Substrate
XO-9021	Urethane	Soft Magnetic Powder	Spray, coater, brush, dipping	25°C, 60 mins. or 50°C, 30 mins.	-	ABS, PC, etc.



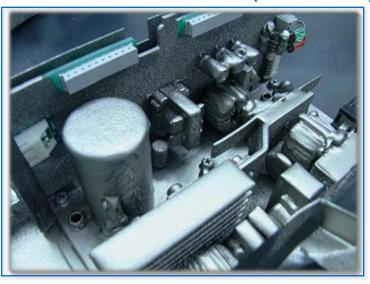
- <u>Magnetic field shielding (magnetic paint) provides wide frequency coverage when combined with an</u> electric field shield (electrically conductive paint)
- > Achieves 10-20dB (70-90%) magnetic shielding effect in the AM radio noise band



#### RFID Tag (XO-9021 Sheet)



#### **Noise Source: Circuit Board (XO-9052 Paint)**



➤ Can be sprayed directly onto circuit boards with complex surfaces and mounted components. Provides shielding with simple spray application.

(\*XO-9052 utilizes an electrically insulating magnetic powder, preventing shorts when used with circuit boards.)

- > Protects against interference of metals or moisture around RFID tags, improving reception.
- > Currently developing new formulas for various frequencies such as HF UHF bands.



# **High Frequency (30-300GHz) Wave Absorbing Paint**

Model	Resin	Filler	Application Method	Drying Conditions	Resistivity (Ω·cm)	Substrate
XC-9082	Epoxy 2-Component	Special Carbon	Spray, coater, brush, dipping	25°C, 24 hrs. or 100°C, 60 mins.	1	Epoxy, phenol, metal, glass

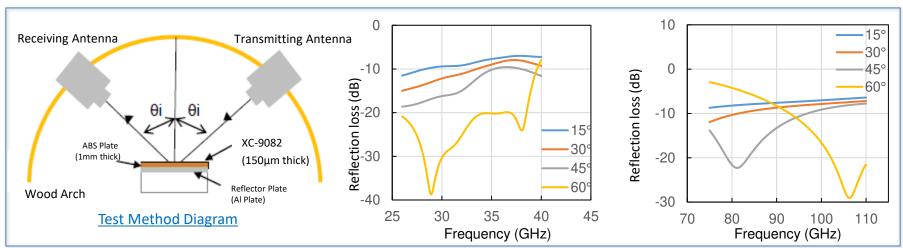
### **Dried Film Appearance**



XC-9082 (Special Carbon)

- ➤ Effectively absorbs electromagnetic waves through dielectric absorption process provided by the special carbon filler in combination with the dielectric constant of the resin binder.
- > Absorption of 20dB (90%) realized as a thin film (150µm thickness)
- ➤ Ideal for use as a solution for millimeter wave radar casing (cavity) resonance.

### **Measurement of Reflection Loss in Free Space**





# 5G • Millimeter Wave (Typical Use)

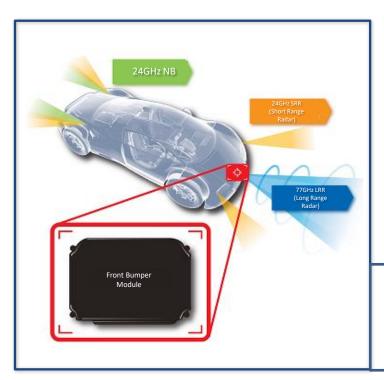
# Can Be Used in 5G Equipment and Automotive Radar Applications

#### **5G Repeater and Antenna**

➤ 5G repeaters mounted on towers have weight limitations.

Weight reduction can be realized by combining painting application with the typical metal shield plate.

Can be sprayed directly on a resin case (on applicable resin substrates).





### **Automotive Millimeter Wave Radar**

➤ Ideal for use as a solution for millimeter wave radar casing (cavity) resonance in automotive radar systems that are becoming more common.





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