



# Building Consensus for Emissions Reducing Energy Projects

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# Speaker

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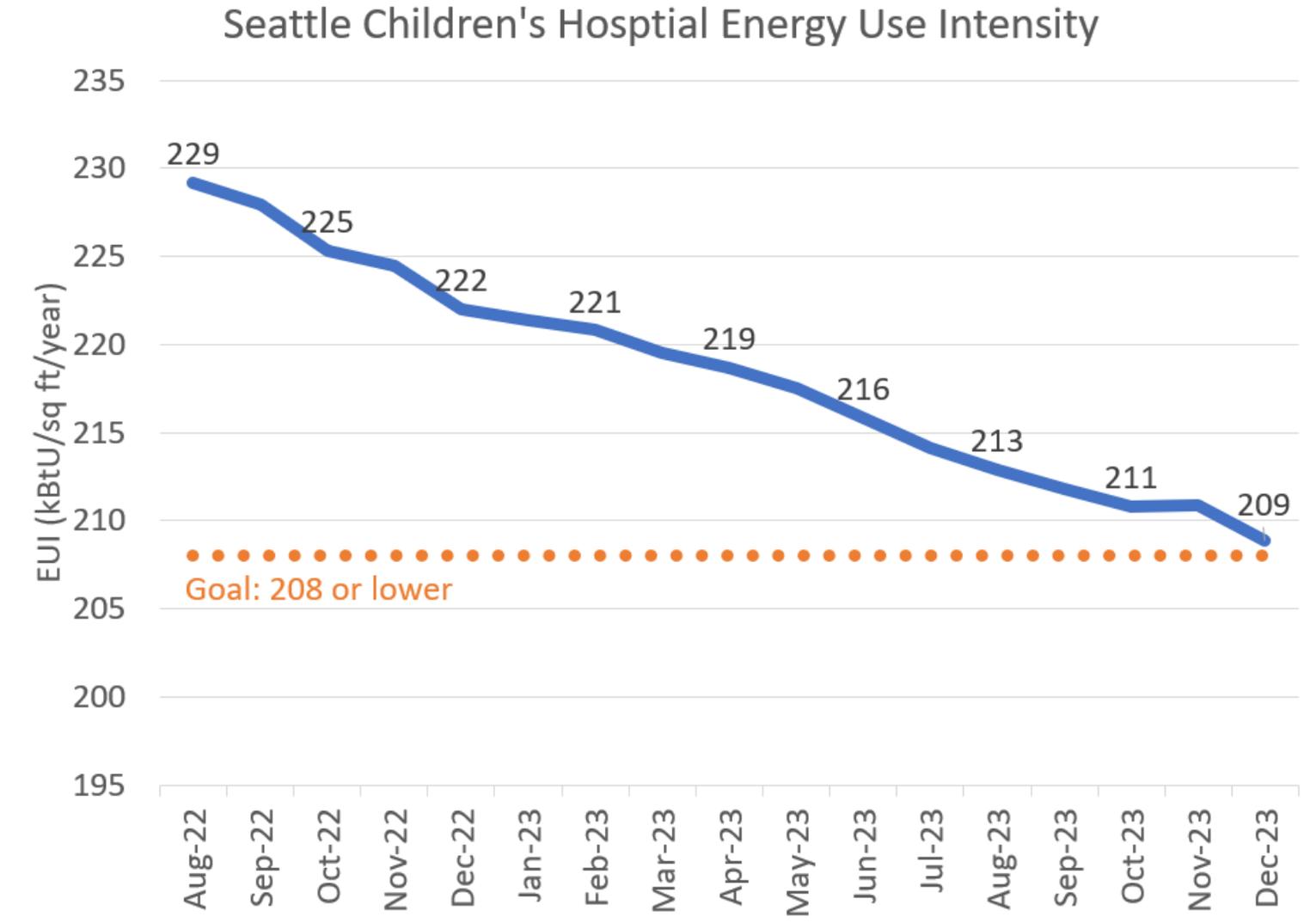
- Director, Sustainability Solutions
- Practice Greenhealth & Health Care Without Harm
- Affiliate Faculty, University of Minnesota School of Nursing
- U.S. Green Building Council LEED Green Associate

# Seattle Children's Story: How it Started

- Cut energy by 20% in 5 years or pay \$1.6M/year
- Added 355,000 sq ft of space & 8 Operating Rooms
- Limited Capital Budget

How it's  
going:

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# Audience Polls

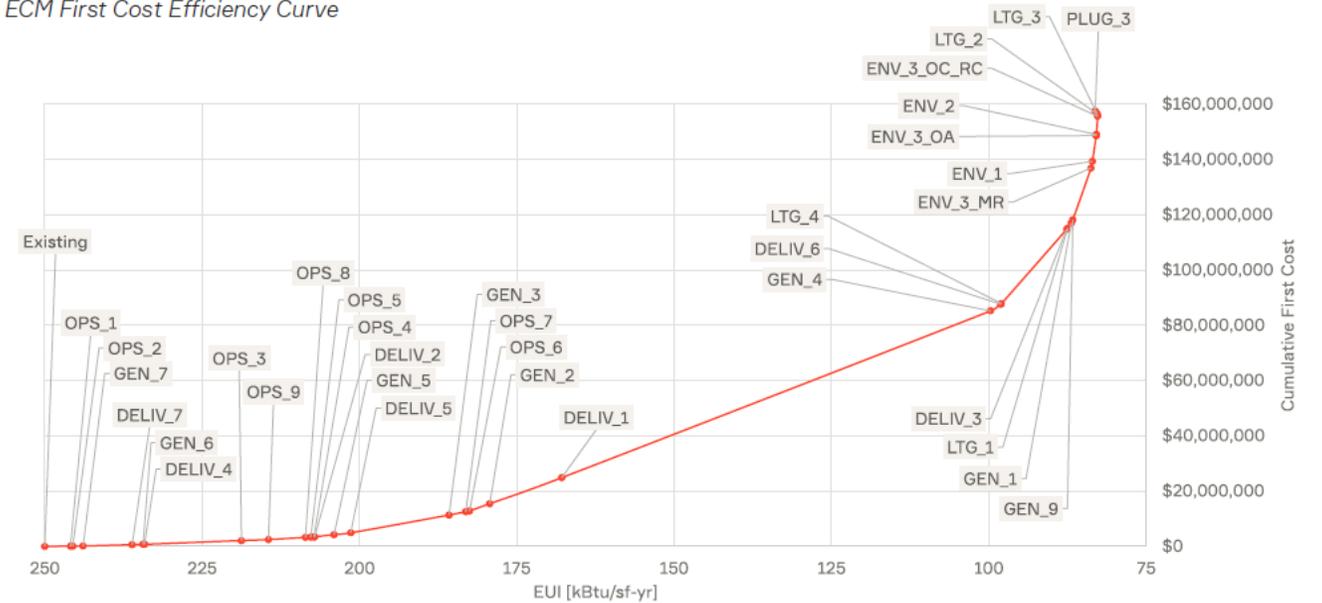
- Backgrounds
  - Interest in Buildings
  - Exciting Challenges
- 



# How'd we get here?

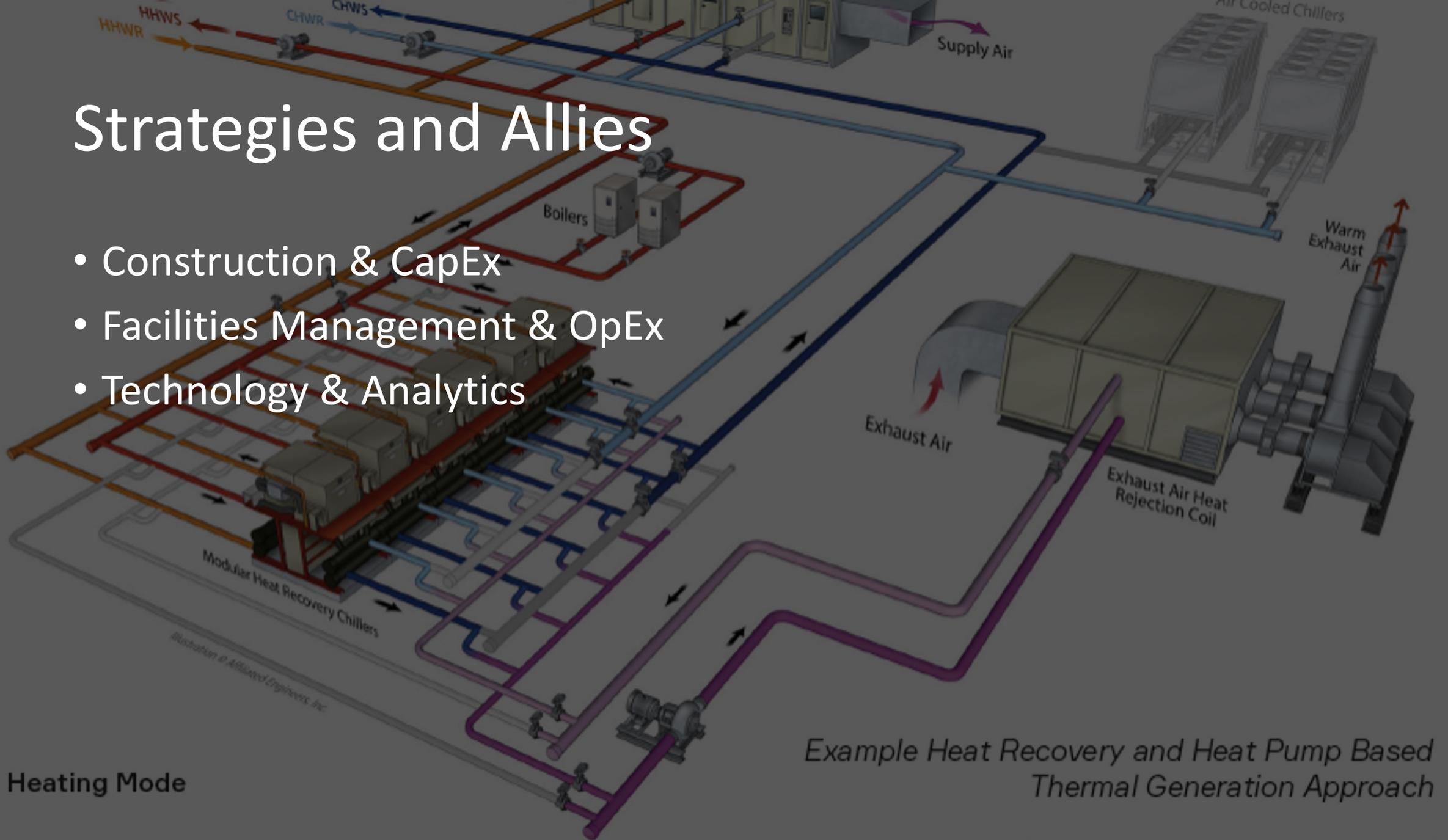
- Strategy
- Case Study
- Current State & what's next

ECM First Cost Efficiency Curve



# Strategies and Allies

- Construction & CapEx
- Facilities Management & OpEx
- Technology & Analytics

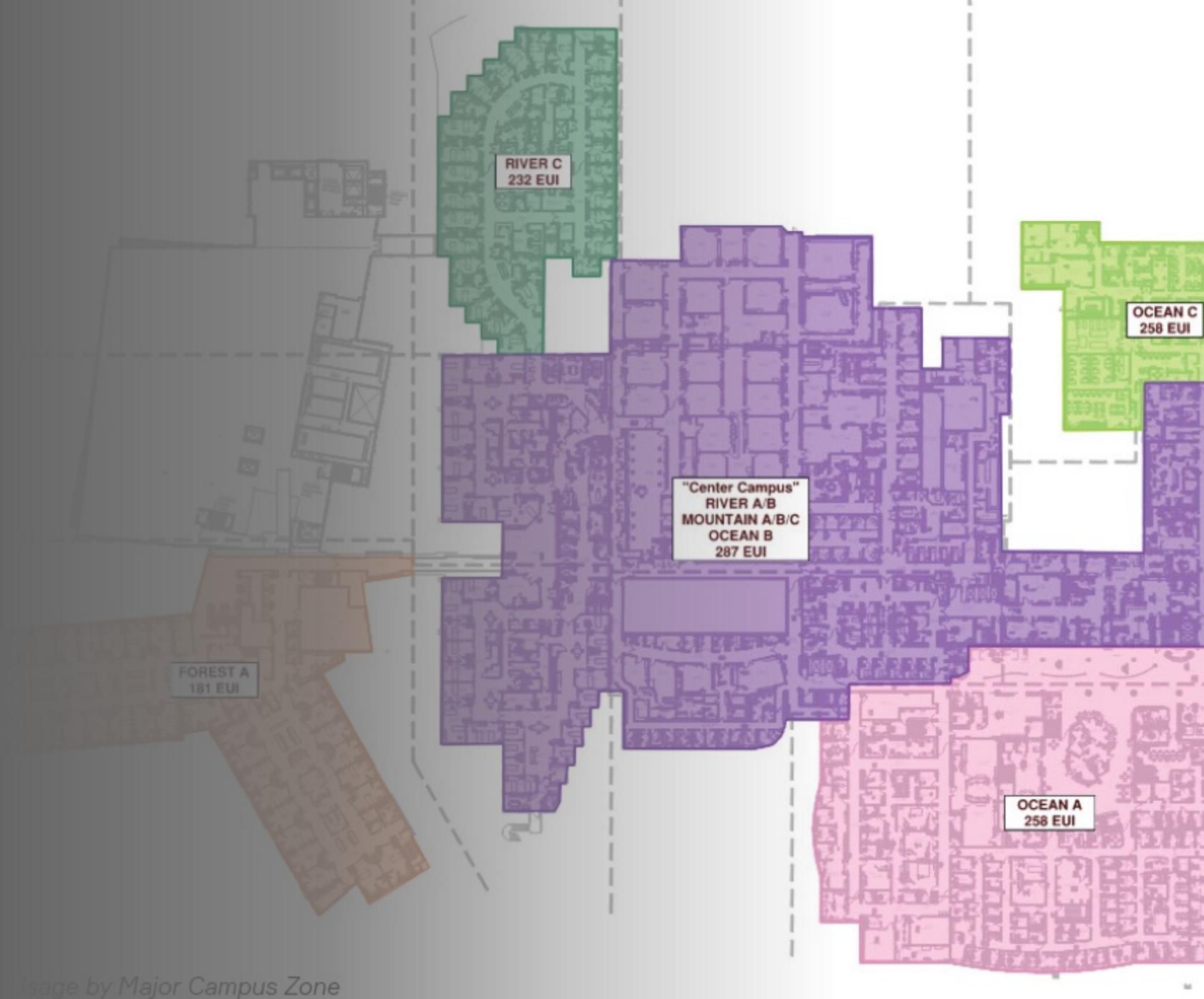


Heating Mode

Example Heat Recovery and Heat Pump Based Thermal Generation Approach

# Construction & CapEx

- NPV Driven
- 10-Year Plan Governed
- Impact minded



Usage by Major Campus Zone

Table

M Tag	EUI Savings	First Cost	Annual Utility Cost Savings	NPV
NV_1	0.22	\$2,469,600	\$2,229	-\$2,233,711
NV_2	0.03	\$437,760	(\$10)	-\$401,746
3_MR	2.88	\$18,691,763	\$20,823	-\$16,854,639
3_OC_RC	0.20	\$6,581,250	\$1,134	-\$6,021,812
7_3_OA	0.62	\$9,281,250	\$6,517	-\$8,421,230
PS_1	4.08	\$112,966	\$56,711	\$759,034
PS_2	0.36	\$10,417	\$4,697	\$64,096
PS_3	15.40	\$1,310,910	\$179,822	\$1,568,032
PS_4	0.49	\$82,970	\$6,353	\$18,872
PS_5	0.84	\$117,129	\$8,053	\$12,855
PS_6	0.62	\$301,595	\$7,514	-\$161,255
PS_7	2.64	\$1,159,686	\$31,347	-\$576,012
PS_8	5.88	\$788,782	\$89,440	\$603,300
PS_9	4.29	\$386,625	\$54,058	\$438,370
TG_1	0.12	\$321,723	\$1,155	-\$270,650
TG_2	-0.05	\$735,368	\$4,497	-\$598,100
TG_3	-0.13	\$531,303	\$9,617	-\$322,000
TG_4	0.12	\$202,226	\$3,815	-\$100,000
GT_5	0.21	\$30,422,700	\$102,214	-\$26,000,000
UG_3	-0.23	\$680,088	\$15,504	-\$500,000
LIV_1	11.45	\$9,403,319	\$66,086	-\$7,000,000
LIV_2	0.12	\$23,715	\$7,471	\$0
LIV_3	10.39	\$26,900,000	\$170,950	-\$22,000,000
LIV_4	0.24	\$19,368	\$8,646	\$0
LIV_5	2.66	\$679,042	\$43,329	\$0
LIV_6	1.60	\$2,400,000	\$26,712	-\$1,800,000
LIV_7	7.81	\$458,053	\$120,033	\$1,000,000
EN_1	0.57	\$1,860,000	\$28,943	-\$1,000,000
EN_2	3.21	\$2,635,000	\$24,230	-\$2,000,000
EN_3	15.62	\$6,460,000	\$3,586	-\$5,000,000
EN_4	68.14	\$60,363,444	\$260,135	-\$51,000,000
EN_5	3.07	\$733,759	\$121,602	\$1,200,000
EN_6	1.73	\$136,462	\$68,401	\$90,000
EN_7	1.63	\$50,000	\$12,274	\$10,000
EN_9	0.25	\$1,248,275	\$10,037	-\$98,000

# Finding the Funds

- Execute ASHRAE Level 2 Audit
- Rank opportunities by NPV
- Filter by 10-year plan compatible projects

# Audit Results

Energy Conservation Measure (ECM) Summary Table

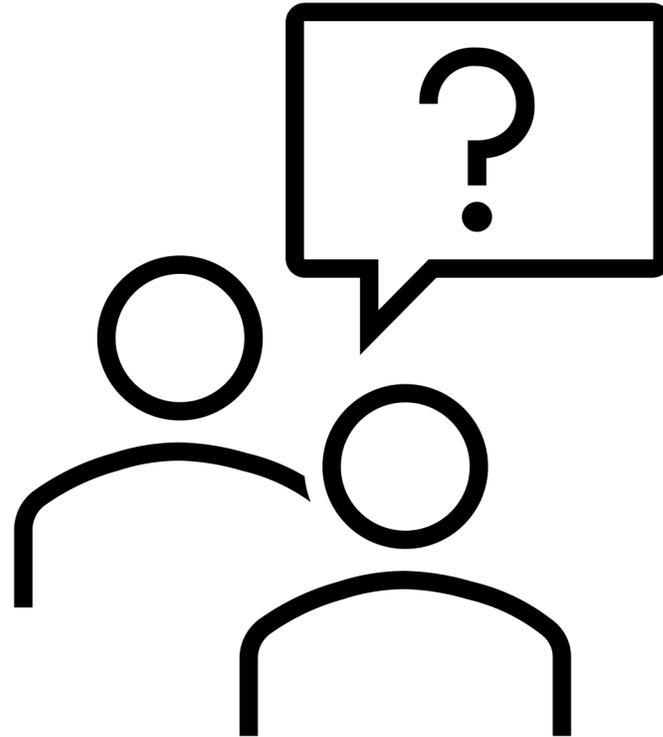
ECM Description	ECM Tag	EUI Savings	First Cost	Annual Utility Cost Savings	NPV
Ocean B glazing and air barrier	ENV_1	0.22	\$2,469,600	\$2,229	-\$2,233,711
Ocean B/C cafeteria glazing and air barrier	ENV_2	0.03	\$437,760	(\$10)	-\$401,748
Mountain/River roof insulation	ENV_3_MR	2.88	\$18,691,763	\$20,823	-\$16,854,639
Ocean/River C roof insulation	ENV_3_OC_RC	0.20	\$8,581,250	\$1,134	-\$6,021,812
Ocean A roof insulation	ENV_3_OA	0.62	\$9,281,250	\$6,517	-\$8,421,233
Patient rooms 12 ACH to 6 ACH	OPS_1	4.08	\$112,966	\$56,711	\$759,034
Cath Lab temp&vent setbacks	OPS_2	0.38	\$10,417	\$4,697	\$64,099
Oupatient clinic/admin temp&vent setbacks	OPS_3	15.40	\$1,310,910	\$179,822	\$1,568,032
Mech room temp setbacks	OPS_4	0.49	\$82,970	\$6,353	\$18,872
Forest A level 2 admin temp&vent setbacks	OPS_5	0.84	\$117,129	\$8,053	\$12,855
Mountain/Ocean imaging temp&vent setbacks	OPS_6	0.62	\$301,595	\$7,514	-\$161,255
OR/prep/recovery temp&vent setbacks	OPS_7	2.64	\$1,159,686	\$31,347	-\$576,012
AHU SOO RetroCx (Mountain/River/Ocean)	OPS_8	5.88	\$788,782	\$99,440	\$603,301
AHU SOO RetroCx (Forest A)	OPS_9	4.29	\$386,625	\$54,058	\$438,375
Site lighting controls	LTG_1	0.12	\$321,723	\$1,155	-\$270,650
Occ. sensor lighting controls	LTG_2	-0.05	\$735,368	\$4,497	-\$598,132
Replace and reprogram lighting control panels	LTG_3	-0.13	\$531,303	\$9,617	-\$322,980
Stair lighting 50% setback	LTG_4	0.12	\$202,226	\$3,815	-\$123,806
LED Lighting Everywhere	LGT_5	0.21	\$30,422,700	\$102,214	-\$26,212,722
Monitor/screen shutoff program	PLUG_3	-0.23	\$680,088	\$15,504	-\$356,542
Return air or run- around on 100% OA systems	DELIV_1	11.45	\$9,403,319	\$66,086	-\$7,695,691
Decommission unused equipment	DELIV_2	0.12	\$23,715	\$7,471	\$99,562
100% OA systems to decoupled DOAS	DELIV_3	10.39	\$26,900,000	\$170,950	-\$22,017,339
Remove double HEPA filters	DELIV_4	0.24	\$19,368	\$8,646	\$121,412
Minimize Ocean C duct leakage	DELIV_5	2.66	\$679,042	\$43,329	\$54,080
Pharmacy cooling solution	DELIV_6	1.60	\$2,400,000	\$26,712	-\$1,801,005.07
Rebalance admin zones from 6 ACH	DELIV_7	7.81	\$458,053	\$120,033	\$1,424,867
CT-1 replacement	GEN_1	0.57	\$1,860,000	\$28,943	-\$1,261,815
RetroCx steam boiler flue economizer	GEN_2	3.21	\$2,635,000	\$24,230	-\$2,075,397
HRC heat recovery for River/Mountain	GEN_3	15.62	\$6,460,000	\$3,586	-\$5,875,985
Full transition to HP heat recovery CUP	GEN_4	68.14	\$80,363,444	\$260,135	-\$51,787,660
CHW assessment bundle 1	GEN_5	3.07	\$733,759	\$121,602	\$1,237,466
CHW assessment bundle 2	GEN_6	1.73	\$136,462	\$68,401	\$949,541
Continued steam trap maintenance	GEN_7	1.63	\$50,000	\$12,274	\$127,396
CT-7 replacement and chiller improvements	GEN_9	0.25	\$1,248,275	\$10,037	-\$987,496

# Construction & Capital

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Project	EUI Savings	First Cost	NPV
Upgrade Admin zones air distribution	8	\$ 430,000	\$ 1,300,000
Clinic & Admin controls upgrade	15	\$ 1,400,000	\$ 1,350,000
Central Plant assessment bundle 1	3	\$ 750,000	\$ 1,150,000
Chilled Water assessment bundle 2	2	\$ 136,000	\$ 838,000
Energy Management System	7	\$ 650,000	\$ 254,000
<b>Total</b>	<b>35</b>	<b>\$3,366,000</b>	<b>\$4,892,000</b>

# Polls and Q&A



# Facilities Management & OpEx



WORK ORDER DRIVEN



PERFORMANCE FOCUSED

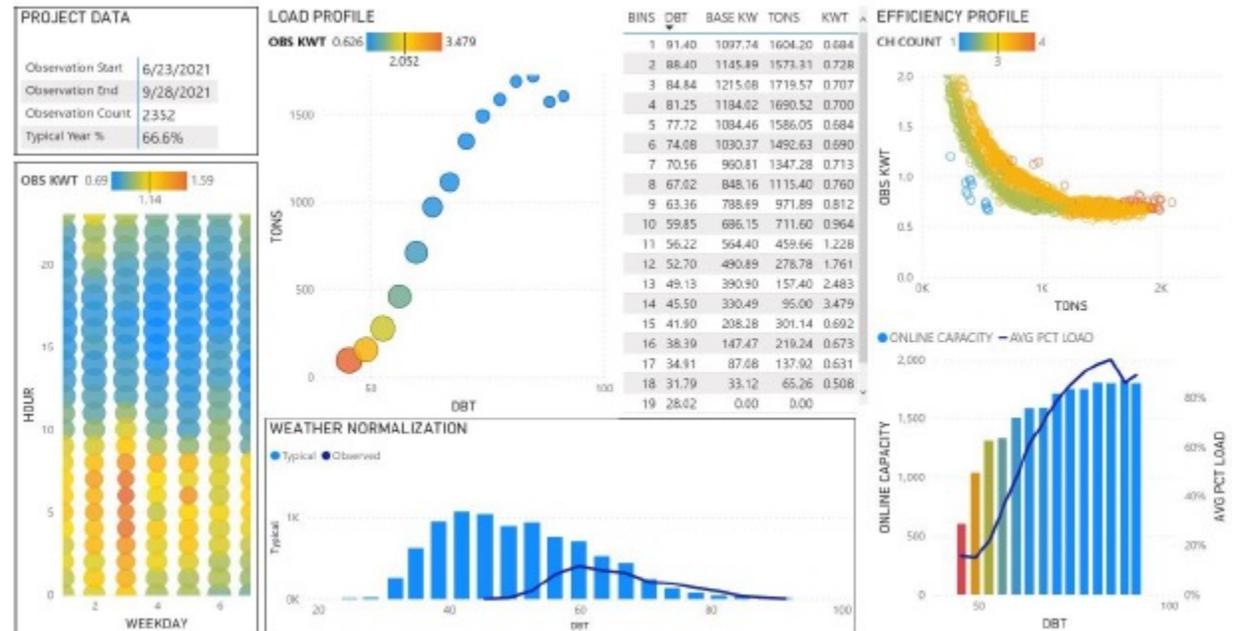


ENVIRONMENTALLY  
MOTIVATED

# One Program, Three Impacts

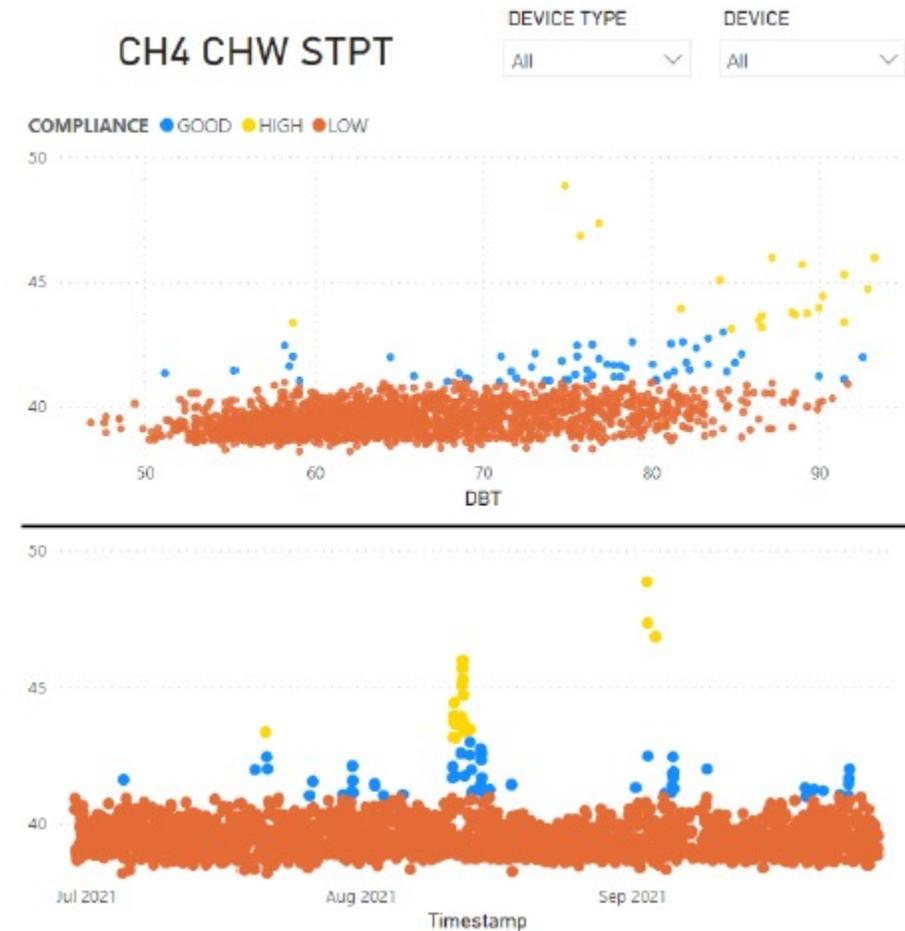
## Ongoing Commissioning

- Work order ready
- Optimizes performance
- Reduces energy waste



# Ongoing Commissioning

- Facility requirements focused
- Data driven recommendations
- Set points, Schedules, Sequences

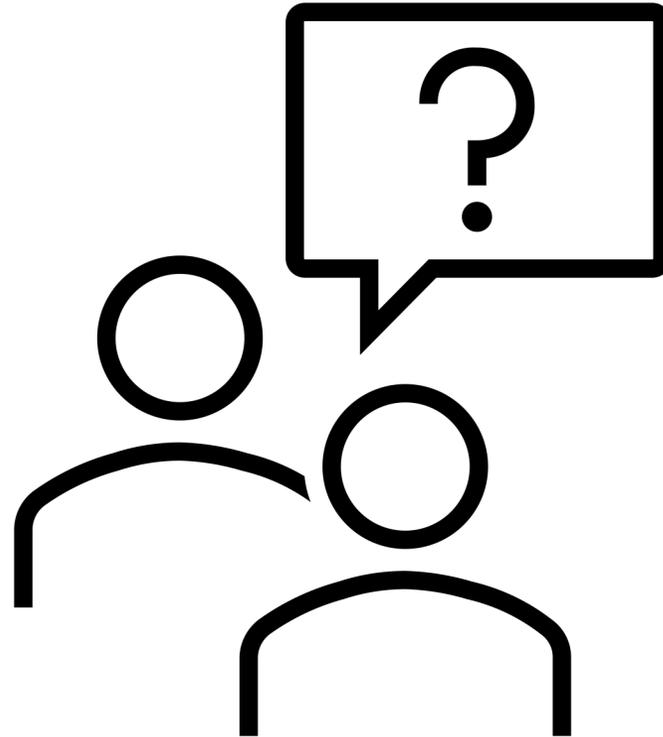


# Operational Efforts

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<b>Project</b>	<b>EUI Savings</b>	<b>First Cost</b>	<b>NPV</b>
AHU Retro commissioning	5	\$ 667,000	\$ 410,000
AHU Resequencing	4	\$ 326,000	\$ 324,000
Refurbish steam traps	2	\$ 50,000	\$ 116,000
<b>Total</b>	<b>11</b>	<b>\$ 1,043,000</b>	<b>\$ 850,000</b>

# Polls and Q&A

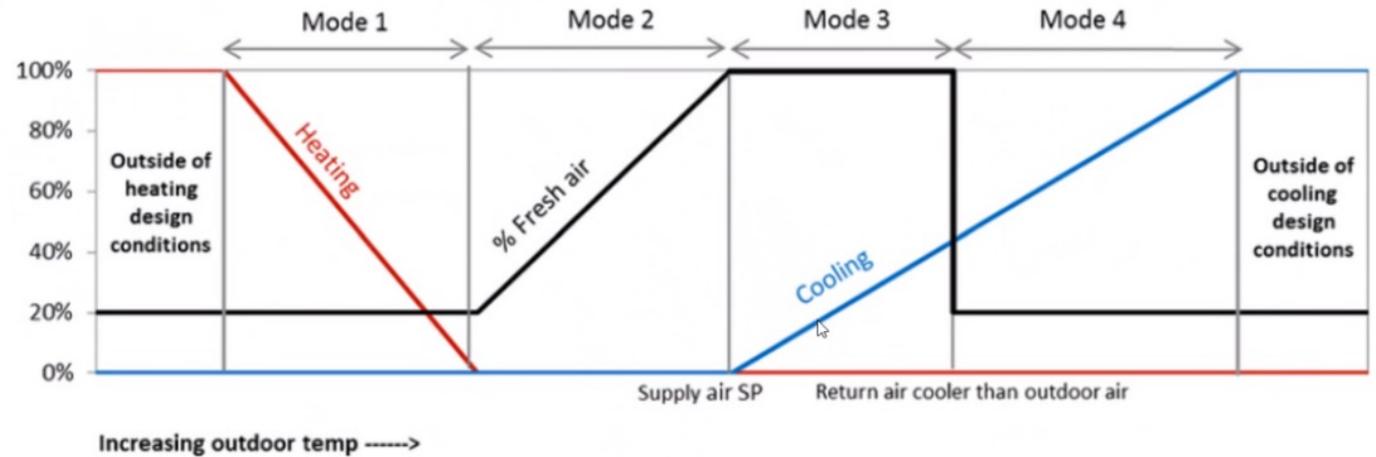


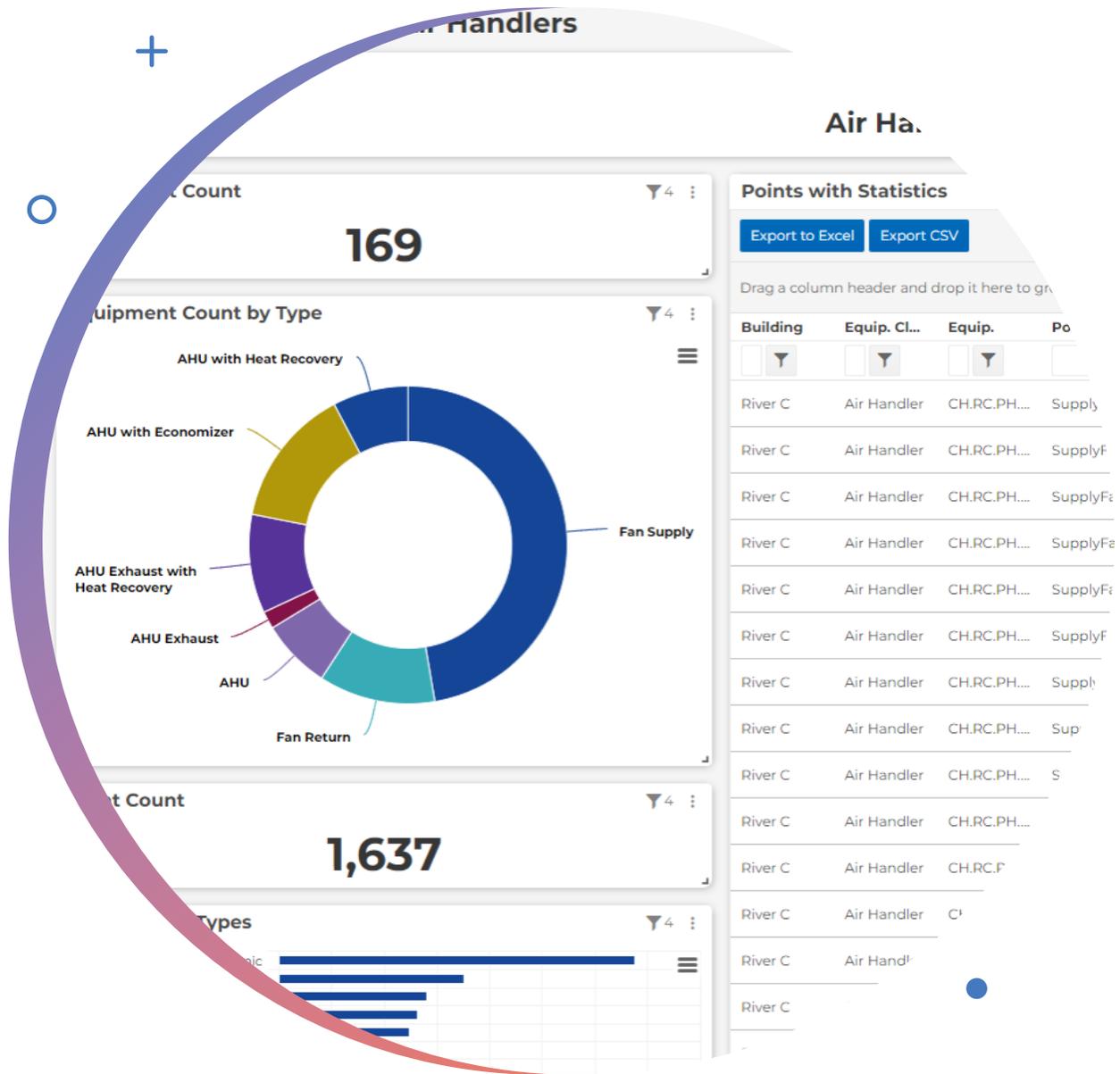
# Technology and Analytics

- Intersection of Construction & Operations
- Technology adoption drives process change
- Go from report on shelf to dashboard in your pocket
- Borrowed IT process
- CIO Roadmap connection

# Analytics Pilot

- Analytics revealed \$17,000 of energy waste
- Issued Facilities Management work orders
- Programming corrections





**Air Ha.**

**Points with Statistics**

Export to Excel | Export CSV

Drag a column header and drop it here to group

Building	Equip. Cl...	Equip.	Po
River C	Air Handler	CH.RC.PH...	Supply
River C	Air Handler	CH.RC.PH...	SupplyF
River C	Air Handler	CH.RC.PH...	SupplyFa
River C	Air Handler	CH.RC.PH...	SupplyFa
River C	Air Handler	CH.RC.PH...	SupplyFa
River C	Air Handler	CH.RC.PH...	SupplyF
River C	Air Handler	CH.RC.PH...	Supply
River C	Air Handler	CH.RC.PH...	Sup
River C	Air Handler	CH.RC.PH...	S
River C	Air Handler	CH.RC.PH...	
River C	Air Handler	CH.RC.F	
River C	Air Handler	C'	
River C	Air Handl'		
River C			

# Energy Management System

- Gathers building environmental data
- Leverages analytics to reveal opportunities
- Supports high performance operations

# Fault Detection & Diagnostics

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- Work order ready
- CMMS integration
- Governance team
- Supports Ongoing Commissioning

**Maintenance Priority (0-10): 6**

**Notes: PROBLEM: SIMULTANEOUS HEATING AND COOLING**

- The (pre)heating coil and cooling coil are either providing excess heating or cooling or operating simultaneously.
- This may have wasted around \$23613 (\$12176 in heating and \$11437 in cooling) and 2105380 kBTU total over 30 day(s).

**Possible Causes:**

- Pre-heating coil valve leaking or stuck open.
- Cooling coil valve leaking or stuck open.
- Uncalibrated or malfunctioning temperature sensor.
- Controls or programming error.

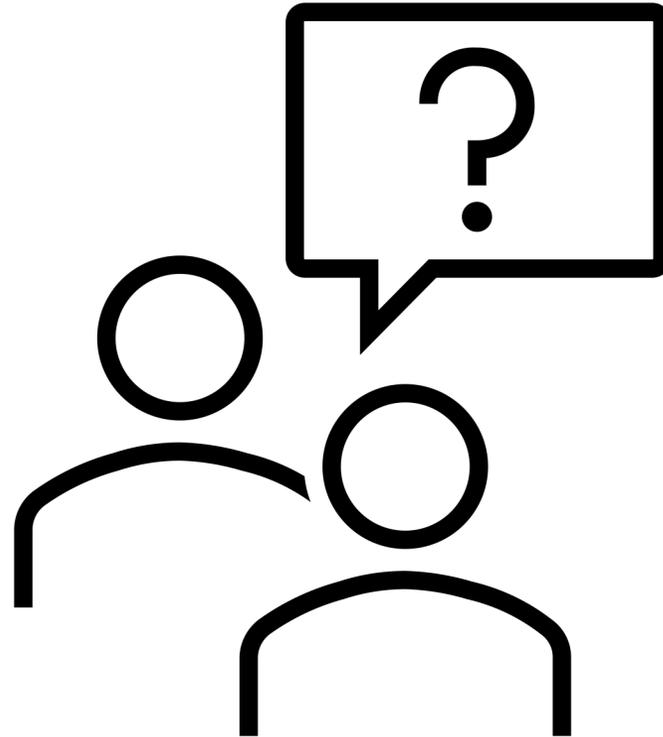
**PROBLEM: RETURN AIR RELATIVE HUMIDITY HIGHER THAN SETPOINT**

- The return air relative humidity is higher than its setpoint.

**Possible Causes:**

- High outdoor air humidity.
- Excess moisture from in-zone sources such as showers, cooking, or moist air infiltration.
- Undersized cooling coil.
- Malfunctioning cooling coil.
- Malfunctioning or clogged humidifier valve.
- Uncalibrated or malfunctioning humidity sensor.

# Polls and Q&A



# Lessons Learned

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Coalitions of supporters  
make broad change possible

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The right frameworks free  
up resources

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Technology helps, but  
people drive change

# Discussion



# Contact

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